

1 Quantification of the Adsorption of Benzoates on Poly(dimethylsiloxane) Membrane

2

3 L. J. Waters*¹, H. Jesney¹, M. Molinari¹, Y. Shahzad²,

4 ¹Department of Pharmacy, School of Applied Sciences, University of Huddersfield,
5 Queensgate, Huddersfield, HD1 3DH, UK,

6 ²Department of Pharmacy, COMSATS University Islamabad, Lahore Campus, Pakistan

7 * Corresponding author. Tel: +44-1484-472190. E-mail address: l.waters@hud.ac.uk (L.J.
8 Waters).

9

10 **Abstract**

11 We present the first simple, yet successful, method to quantify compound adsorption
12 onto a polymer based, skin mimic silicone membrane. Benzoate compounds were selected as
13 adsorbants based on their known controversial safety within the healthcare market. We found
14 that adsorption depends strongly upon the adsorbates chemical structure, more so than silicone
15 membrane thickness. Quantification of adsorption was evaluated through reduction in solution
16 concentration as the molecules adsorbed onto the poly(dimethylsiloxane) membrane. A direct
17 correlation was observed between alkyl chain length and the number of molecules adsorbed
18 per gram of membrane; as the adsorbate alkyl chain length increased, so does adsorption. This
19 finding implies that the hydrophobicity of the adsorbate is directly governing the extent of
20 adsorption. Calculation of the change in Gibbs free energy associated with the adsorption
21 process (ΔG_{abs}) further confirmed a direct correlation between extent of adsorption and chain
22 length. Our data highlights the importance of understanding, and more importantly quantifying,
23 the adsorbate-membrane interaction if such systems are to be used to replace *in vivo* analysis.

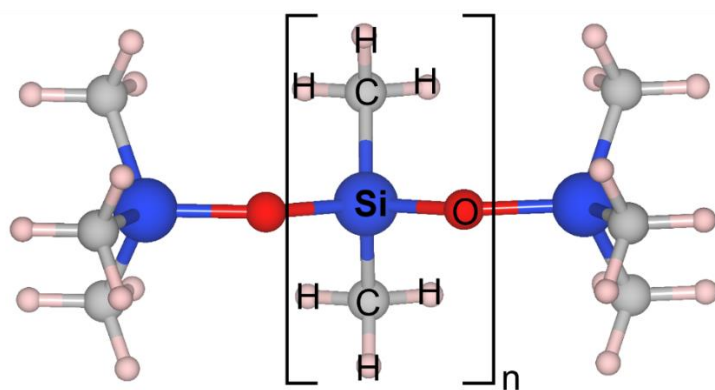
24

25 *Keywords:* adsorption; aminobenzoates; hydroxybenzoates; PDMS; poly(dimethylsiloxane)

26 **Declarations of Interest: None.**

27 Introduction

28 Polydimethylsiloxane (PDMS) membrane (Figure 1) is frequently used in a variety of
29 healthcare and pharmaceutical applications, including skin mimics for pharmaceutical and
30 cosmetic testing [1, 2], more commonly known as topical and transdermal studies. This
31 particular membrane is ideally suited to such an application as it is a reliable yet cheap model
32 to determine a quantifiable measurement of absorption of compounds, i.e. it is often used to
33 replace animal testing. In recent years, the variety of membranes suitable for transdermal
34 studies to replace human skin and animal skin has widened, although PDMS remains the most
35 commonly employed option based upon its suitability to provide reproducible data[3], along
36 with recent modifications [4] widening its applications. PDMS-based membranes display many
37 desirable properties including high free volume (leading to high solubility), facilitating
38 calculation of gaseous diffusion coefficients [5].



39

40 Figure 1. The chemical structure of poly(dimethylsiloxane)

41 PDMS membrane is also used for several other applications [6-8], including gaseous diffusion
42 studied with respect to the rate and amount of absorption [9, 10], drug depot systems [11] and
43 optical fibre coatings [12]. Several studies have considered the swelling effect on such
44 membranes in the presence of solvents, for example the varied swelling observed in the
45 presence of standard solvents [13]. We have shown in our previous studies the effects of

46 solvents [14], ionisation [15] and additives on diffusion through PDMS, including surfactants
47 [16]. Interestingly, the presence of an anionic surfactant significantly (and unexpectedly)
48 reduced membrane permeation, i.e. contradicting the well-known phenomenon of permeation
49 enhancement in human skin in the presence of surfactants [17]. Upon further consideration it
50 was postulated that the molecules were orientating themselves at the membrane surface so that
51 the hydrophobic ‘tails’ were adsorbed within the membrane yet the hydrophilic ‘head groups’
52 remained within the aqueous solution. This creates a layer of adsorbed molecules on the
53 membrane that should be acknowledged and fully understood, as it may influence the overall
54 properties of the membrane. One important factor to determine is the extent to which a
55 compound may spontaneously adsorb, i.e. quantifying compound adsorption from aqueous
56 solution to within silicone membrane. Such information is critical if PDMS membrane is to be
57 accepted as a credible option for analysis within the pharmaceutical and cosmetic industries.
58 This study presents the first simple, yet effective, method to quantify compound adsorption
59 within silicone membrane using model compounds that can undergo the adsorption process
60 when in contact with PDMS. These specific compounds were selected based upon their
61 frequent use within transdermal pharmaceutical and healthcare products yet the public
62 controversy regarding their safety[18].

63 **Experimental**

64 PDMS membrane was used as purchased (Silex, UK) with a standard thickness of 0.1,
65 0.2 or 0.3 mm and cut to size as required (1.5 cm²). The ten analytes and buffer components
66 (to achieve pH 7.4) were used as received. 4-hydroxybenzoic acid (99+ %), ethyl 4-
67 aminobenzoate (98 %), methyl 4-hydroxybenzoate (99 %), potassium phosphate dibasic (98+
68 %), potassium monobasic (99+ %), propyl 4-hydroxybenzoate (99+ %) and sodium chloride
69 (99.5 %) were acquired from Thermofisher Acros Organics (Geel, Belgium). Butyl 4-
70 hydroxybenzoate (99+ %), ethyl 4-hydroxybenzoate (99 %) and methyl 4-aminobenzoate (98

71 %) were acquired from Aldrich (St. Louis, Missouri, United States). Propyl 4-aminobenzoate
72 (98 %) was acquired from Alfa Aesar (Heysham, Lancashire, UK). 4-aminobenzoic acid (99
73 %) was acquired from BDH Laboratory Reagents (Poole, Dorset, UK). Butyl 4-aminobenzoate
74 (98+ %) was acquired from Fluka Analytical (Bucharest, Romania). The study was limited to
75 these ten compounds as the solubility decreased to a level too low for detection when alkyl
76 length (n) ≥ 5 .

77 PDMS is known to leach impurities into solution and the PDMS used in these
78 experiments was found to initially leach such impurities into the phosphate buffer thus
79 requiring a washing process prior to each analyte being added. Once the PDMS had been
80 thoroughly washed, analytes were added to determine the reduction in concentration through
81 membrane adsorption. Phosphate buffered saline (PBS) was prepared by placing 8.766g NaCl,
82 7.385g K_2HPO_4 and 1.034g KH_2PO_4 into a 1 L volumetric, and made up to volume with ultra-
83 pure water then adjusted to pH 7.4 using HCl. Standard solutions of the ten analytes in buffer
84 (1 $\mu\text{g/mL}$, 2 $\mu\text{g/mL}$, 4 $\mu\text{g/mL}$, 6 $\mu\text{g/mL}$, 8 $\mu\text{g/mL}$, 10 $\mu\text{g/mL}$, 15 $\mu\text{g/mL}$ and, where appropriate
85 20 $\mu\text{g/mL}$) were used to identify the λ_{max} and from that a calibration graph was established
86 using spectroscopy (Agilent Technologies Cary 60). 30 (10 x 0.1 mm, 10 x 0.2 mm or 10 x 0.3
87 mm) pieces of 1.5cm² PDMS were prepared along with 5 mL of PBS and placed in each vial.
88 The buffer was removed and replaced after a total of 6, 24 and 30 h (to remove any leaching
89 impurities), then left for a further 18 h before use. For each analyte a 500 $\mu\text{g/mL}$ solution was
90 prepared in PBS then sonicated for 1 h to ensure all the drug was dissolved then diluted to 10
91 $\mu\text{g/mL}$. Once the buffer had been removed from the PDMS-containing vials, 5 mL of 10 $\mu\text{g/mL}$
92 benzoate solution was pipetted into three vials of each thickness of PDMS. Separately, one vial
93 of each PDMS thickness had fresh PBS added and three vials had 5 mL of the analyte solutions
94 added; these vials acted as controls. All vials were stored for a period of 6 h at room temperature
95 then analysed using UV spectroscopy. Quantification of analyte adsorbed onto the PDMS was

96 calculated through subtraction of the absorbance generated by the vials containing PDMS and
97 analyte from the absorbance of the analyte solutions without PDMS present. Absorbance
98 changes were converted to concentration using calibration graphs and then to number of
99 molecules removed from solution by adsorption through knowing the volume of solution used.

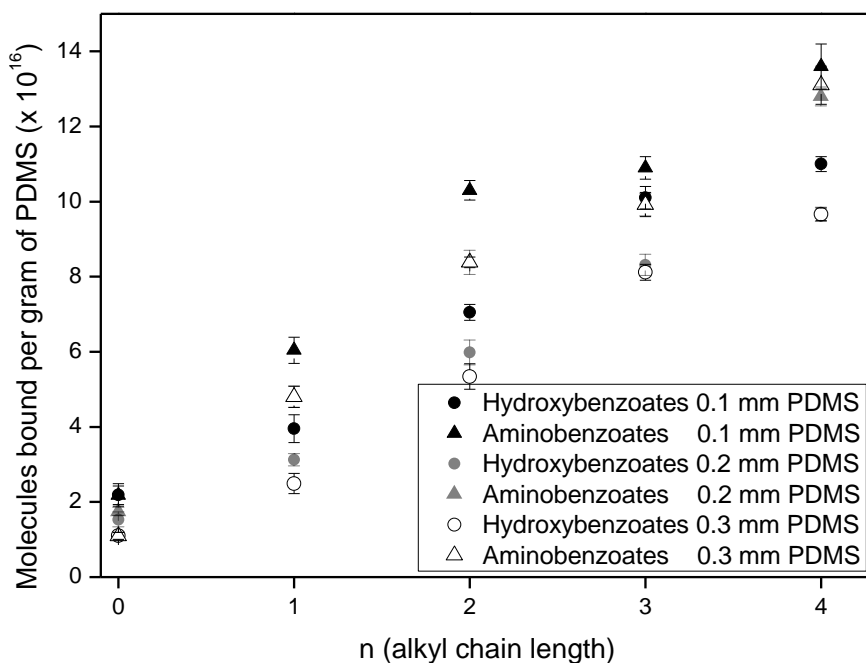
100 **Results and Discussion**

101 For all ten analytes a significant reduction in concentration within the buffer solution
102 was observed after 6 h, indicating that the PDMS membrane had adsorbed a significant amount
103 of each of the compounds. Analysis of the control vials further supported that the PDMS
104 membrane acted as an adsorbate, as concentration of the compounds remained unchanged
105 during the experiment, i.e. the compounds did not interact with the internal vial surface or
106 underwent degradation. The reduction in concentration, along with knowledge of the buffer
107 volume, was used to calculate the number of molecules bound to the PDMS present. The ten
108 analytes consisted of two ‘groups’ of compounds – five based upon 4-hydroxybenzoic acid and
109 five based upon 4-aminobenzoic acid, both groups including compounds with an increasing
110 alkyl chain length from 0 to 4. The observed reduction in adsorption in the presence of
111 membrane was deemed significant, i.e. beyond experimental error, with percentages in
112 concentration reduction ranging from 10 % for 4-hydroxybenzoic acid up to 86 % for butyl 4-
113 aminobenzoate. Although it is unknown how the molecules bind to the PDMS it can be
114 theorised that the alkyl ‘tail’ section of the compound adsorbs onto the hydrophobic PDMS
115 surface with the more polar head groups remaining in aqueous solution, much like that
116 previously seen for surfactants [15]. This theory correlates well with the fact that the number
117 of molecules removed from solution increases with ‘tail’ (carbon chain) length in a linear
118 manner for both sets of compounds (i.e. hydroxybenzoates and aminobenzoates). This finding
119 indicates that there is a stronger binding between the PDMS and the analyte molecules with an
120 increase in carbon chain length. As the hydrophobicity of the molecules increases with

121 increasing alkyl chain length this is further proof that it is the tail that adsorbs to the PDMS
122 surface. Researchers have previously considered the effect of solvent choice on permeation
123 through PDMS [19], whereby propanol sorption was proposed to have occurred within PDMS,
124 yet quantification of this effect has not previously been quantified, such as achieved in this
125 study.

126 Although there is a small difference between the two sets of compounds regarding the
127 extent of adsorption as reflected in number of molecules bound per gram of PDMS, there is a
128 general increase regarding alkyl chain length with respect to extent of adsorption. Compounds
129 from each series, which do not contain an alkyl chain, i.e. when $n = 0$, display an almost
130 identical behaviour on PDMS (2.18×10^{16} molecules for 4-aminobenzoic acid and 2.19×10^{16}
131 molecules for 4-hydroxybenzoic acid), which is further evidence of the length of the alkyl
132 chains to be the main driving force for adsorption on PDMS. The small difference in adsorption
133 behaviour between the two series of compounds is likely a consequence of the differences in
134 ionisation that are present at the experimental pH (7.4). Although 4-hydroxybenzoic acid itself
135 is almost completely ionised, the remaining four compounds in the series are predominantly
136 unionised at this pH. In contrast, all of the compounds in the aminobenzoate series are
137 completely ionised at this pH. This suggests that compounds in their ionised form more
138 favourably interact with the membrane, which is unexpected as the membrane is hydrophobic
139 and therefore it could be assumed that unionised species would display a more favourable
140 interaction. As the difference between the two series is small in comparison to the overall
141 change in adsorption with alkyl chain length, we infer that chain length is a more influential
142 factor compared with the degree of ionisation in the adsorption of these compounds. Ideally,
143 further compounds within the alkyl series would have been studied yet the increasing
144 hydrophobicity (as the chain length increases) resulted in a reduction in solubility which
145 prevented analytical detection at acceptable levels.

146 To investigate if membrane thickness affected the adsorption of compounds on PDMS,
 147 experiments were repeated using 0.2 mm and 0.3 mm PDMS. To allow for comparisons
 148 between all three thicknesses, the total mass of membrane remained constant thus as the
 149 thickness increased, the volume increased but the surface area decreased. The surface to
 150 volume ratio decreased from 1.31×10^{-3} for 0.1 mm, to 3.14×10^{-4} for 0.2 mm, and to $1.44 \times$
 151 10^{-4} for 0.3 mm. Calculation of the number of molecules adsorbed per gram of PDMS (i.e.
 152 normalised to allow for volume differences) for all ten compounds with all three thicknesses
 153 can be seen in Figure 2.

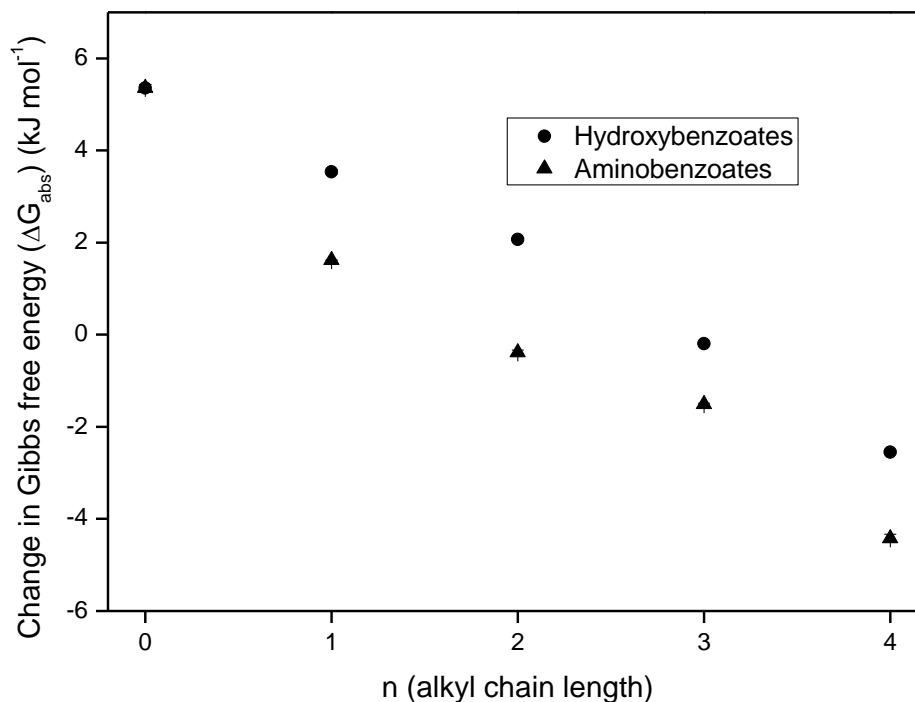


154
 155 Figure 2. Number of molecules removed from solution through adsorption to PDMS (0.1, 0.2
 156 mm and 0.3 mm thickness) for two groups of compounds (hydroxybenzoates and
 157 aminobenzoates) with increasing alkyl chain length (n = 6, error = \pm SD)
 158 The number of molecules bound to the PDMS slightly decreases with membrane thickness (Fig
 159 2). For example, for methyl 4-aminobenzoate 6.04×10^{16} molecules bound to the 0.1 mm
 160 thickness PDMS whereas 4.80×10^{16} molecules of the same compound bound to the 0.2 mm
 161 thickness PDMS. However, this is a small change in comparison with the influence of alkyl

162 chain length on the extent of adsorption. These findings suggest that membrane thickness (and
163 therefore also membrane volume) do not play a significant role in dictating the extent of
164 binding of aminobenzoates or hydroxybenzoates to PDMS compared with the effect of alkyl
165 chain length. Such findings also confirm that surface area does not dictate the extent of
166 adsorption as the former varies between thicknesses yet the latter is not affected. Data presented
167 includes calculations based on three concentrations for each compound; the total concentration
168 present, the concentration remaining in aqueous solution after the addition of PDMS and the
169 concentration adsorbed onto the membrane. Knowledge of these three values allows a
170 partitioning term (P) to be described as shown in Equation 1.

171 Equation 1. *Membrane Surface Partitioning* (P) = $\frac{\text{Concentration of compound in PDMS}}{\text{Concentration of compound in solution}}$
172

173 P is a reflection of a compounds preference to adsorb onto the PDMS. Knowing
174 thermodynamically that the change in Gibbs free energy (ΔG) is related to partitioning (P) by
175 $\Delta G = -RT\ln P$, where R is the gas constant ($8.314 \text{ J K}^{-1} \text{ mol}^{-1}$) and temperature (T) is 293 K, it
176 is possible to calculate a change in Gibbs free energy for the absorption process (ΔG_{abs}) for
177 each compound (Figure 3).



178

179 Figure 3. Calculated changes in Gibbs free energy of absorption (ΔG_{abs}) for two groups of
 180 compounds (hydroxybenzoates and aminobenzoates) with increasing alkyl chain length ($n = 6$,
 181 error = \pm SD, 0.1 mm PDMS)

182 ΔG_{abs} becomes more favorable as the alkyl chain length increases, which further indicates that
 183 the alkyl chain drives the adsorption process into the hydrophobic membrane. Furthermore, the
 184 change in ΔG_{abs} with alkyl chain length is generally consistent implying there is a direct
 185 correlation between adsorption and chain length and that the membrane surface had not become
 186 saturated during the study. The values obtained for ΔG_{abs} are comparable with those seen
 187 previously in literature for similar studies whereby a transfer process was observed for similar
 188 compounds partitioning between organic (octanol/cyclohexane) and aqueous phases, further
 189 confirming the validity of the method presented in this study [20]. Such behaviour (although
 190 known for liquid-liquid interfaces, PDMS droplet-water interfaces [21] and solvent solubility
 191 thermodynamics [22]), has not been previously acknowledged for solute-PDMS interfaces,
 192 such as the results presented in this study.

193 **Conclusions**

194 In conclusion, we present the first analytical quantification of physical adsorption onto
195 PDMS membrane through determining the decrease in concentration from solution using ten
196 model compounds. It was found that the number of molecules bound to the PDMS membrane
197 increased as alkyl chain length increased, which is a direct consequence of the overall
198 interaction between the hydrophobicity of the compound (increasing as the number of carbons
199 in the alkyl chain increased) and the hydrophobic membrane surface. Only small differences
200 were observed regarding the extent of adsorption between the two sets of compounds and
201 between the three different thicknesses of membrane. Finally, the changes in Gibbs free energy
202 associated with the adsorption process was determined, which opens avenues to acquire
203 thermodynamic data for other compounds adsorbed at solid-liquid interfaces.

204 **Funding**

205 This research did not receive any specific grant from funding agencies in the public,
206 commercial, or not-for-profit sectors.

207 **Data Availability:** The raw data required to reproduce these findings cannot be shared at this
208 time as the data also forms part of an ongoing study.

209 **References**

- 210 [1] F.M. Williams, In vitro studies - How good are they at replacing in vivo studies for
211 measurement of skin absorption?, *Environmental Toxicology and Pharmacology* 21(2 SPEC.
212 ISS.) (2006) 199-203.
- 213 [2] A.K. Dabrowska, G.M. Rotaru, S. Derler, F. Spano, M. Camenzind, S. Annaheim, R.
214 Stämpfli, M. Schmid, R.M. Rossi, Materials used to simulate physical properties of human
215 skin, *Skin Research and Technology* 22(1) (2016) 3-14.
- 216 [3] L.J. Waters, Recent developments in skin mimic systems to predict transdermal
217 permeation., *Current Pharmaceutical Design* 21(20) (2015) 2725 - 2732.
- 218 [4] L. Waters, C. Finch, A.K.M.M.H. Bhuiyan, K. Hemming, J. Mitchell, Effect of plasma
219 surface treatment of poly(dimethylsiloxane) on the permeation of pharmaceutical compounds,
220 *Journal of Pharmaceutical Analysis* (2017).
- 221 [5] S.A. Stern, Polymers for gas separations: The next decade, *Journal of Membrane Science*
222 94 (1994) 1-65.

- 223 [6] J. Chen, J. Li, Y. Lin, C. Chen, Pervaporation performance of polydimethylsiloxane
224 membranes for separation of benzene/cyclohexane mixtures, *Journal of Applied Polymer*
225 *Science* 112(4) (2009) 2425-2433.
- 226 [7] A. Rozicka, J. Niemistö, R.L. Keiski, W. Kujawski, Apparent and intrinsic properties of
227 commercial PDMS based membranes in pervaporative removal of acetone, butanol and ethanol
228 from binary aqueous mixtures, *Journal of Membrane Science* 453 (2014) 108-118.
- 229 [8] G.L. Jadav, V.K. Aswal, P.S. Singh, In-situ preparation of polydimethylsiloxane membrane
230 with long hydrophobic alkyl chain for application in separation of dissolved volatile organics
231 from wastewater, *Journal of Membrane Science* 492 (2015) 95-106.
- 232 [9] K.D. McCarley, A.L. Bunge, Absorption into silicone rubber membranes from powders
233 and aqueous solutions, *International Journal of Pharmaceutics* 250(1) (2003) 169-180.
- 234 [10] J. Schuster, F. Cichos, C. Von Borzyczkowski, Diffusion in ultrathin liquid films,
235 *European Polymer Journal* 40(5) (2004) 993-999.
- 236 [11] Y. Zykova, V. Kudryavtseva, M. Gai, A. Kozelskaya, J. Frueh, G. Sukhorukov, S.
237 Tverdokhlebov, Free-standing microchamber arrays as a biodegradable drug depot system for
238 implant coatings, *European Polymer Journal* 114 (2019) 72-80.
- 239 [12] W. Wang, K. Cheng, Synthesis and characterization of ultraviolet light-curable resin for
240 optical fiber coating, *European Polymer Journal* 39(9) (2003) 1891-1897.
- 241 [13] E. Maaskant, K. Tempelman, N.E. Benes, Hyper-cross-linked thin polydimethylsiloxane
242 films, *European Polymer Journal* 109 (2018) 214-221.
- 243 [14] Y. Shahzad, L.J. Waters, C. Barber, Solvent selection effects on the transport of
244 compounds through silicone membrane, *Colloids and Surfaces A: Physicochemical and*
245 *Engineering Aspects* 458(1) (2014) 96-100.
- 246 [15] L.J. Waters, A.K.M.M.H. Bhuiyan, Ionisation effects on the permeation of pharmaceutical
247 compounds through silicone membrane, *Colloids and Surfaces B: Biointerfaces* 141 (2016)
248 553-557.
- 249 [16] Waters, L. Dennis, A. Bibi, J.C. Mitchell, Surfactant and temperature effects on paraben
250 transport through silicone membranes, *Colloids and Surfaces B: Biointerfaces* 108 (2013) 23-
251 28.
- 252 [17] K.A. Walters, W. Bialik, K.R. Brain, The effects of surfactants on penetration across the
253 skin, *International Journal of Cosmetic Science* 15(6) (1993) 260-270.
- 254 [18] A.F. Fransway, P.J. Fransway, D.V. Belsito, J.A. Yiannias, Paraben Toxicology,
255 *Dermatitis* 30(1) (2019) 32-45.
- 256 [19] J.N. Twist, J.L. Zatz, A model for alcohol-enhanced permeation through
257 polydimethylsiloxane membranes, *Journal of Pharmaceutical Sciences* 79(1) (1990) 28-31.
- 258 [20] J.C. Dearden, G.M. Bresnen, Thermodynamics of water-octanol and water-cyclohexane
259 partitioning of some aromatic compounds, *International Journal of Molecular Sciences* 6(1-2)
260 (2005) 119-129.
- 261 [21] C.A. Prestidge, T. Barnes, S. Simovic, Polymer and particle adsorption at the PDMS
262 droplet-water interface, *Advances in Colloid and Interface Science* 108-109 (2004) 105-118.
- 263 [22] Y. Xia, J. Chen, Z. Wu, T. Wang, J. Li, Measurement of solubility thermodynamic and
264 diffusion kinetic characteristic of solvents in PDMS by inverse gas chromatography, *European*
265 *Polymer Journal* 73 (2015) 259-267.