

1 **Statistical optimisation of the exopolysaccharide production by *Lactobacillus***
2 ***fermentum* Lf2 and analysis of its chemical composition**

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4 Elisa C. ALE^a; Virginia A. BATISTELA^a; Gabriela CORREA OLIVAR^a; Joana B.
5 FERRADO^b; Sohaib SADIQ^c; Hafiz I. AHMED^c; Jorge A. REINHEIMER^a; Luciana VERA-
6 CANDIOTI^d; Andrew P. LAWS^c and Ana Griselda BINETTI^{a*}

7 ^a Instituto de Lactología Industrial, Universidad Nacional del Litoral (UNL)- Consejo Nacional de
8 Investigaciones Científicas y Técnicas (CONICET), +54 342 4530302, Santiago del Estero 2829, Santa Fe
9 (3000), Argentina.

10 ^b Instituto de Tecnología de Alimentos, Facultad de Ingeniería Química, Universidad Nacional del
11 Litoral, +54 342 4571252, Santiago del Estero 2829, Santa Fe (3000), Argentina.

12 ^c Department of Chemical Sciences, University of Huddersfield, +44(0)1484 422288, Queensgate,
13 Huddersfield HD1 3DH, United Kingdom.

14 ^d Departamento de Ciencias Biológicas, Cátedra de Bromatología y Nutrición, Facultad de Bioquímica
15 y Ciencias Biológicas, Universidad Nacional del Litoral, +54 342 4575206, Km 0, RN168, Santa Fe (3000),
16 Argentina; Consejo Nacional de Investigaciones Científicas y Técnicas (CONICET), Buenos Aires,
17 Argentina.

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19 Running headline: Optimisation of EPS production and chemical analysis

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21 *Corresponding author: anabinetti@fiq.unl.edu.ar, Santiago del Estero 2829 (3000, Santa Fe,
22 Argentina), +54 0342 4530302.

28 **ABSTRACT**

29 *Lactobacillus fermentum* Lf2 produces high amounts of exopolysaccharides (EPS) (~1 g/L)
30 with demonstrated functional and technological roles when applied as a food ingredient in dairy
31 matrices, properties that made these EPS interesting in comparison with other similar molecules
32 from lactic acid bacteria (LAB). Those characteristics encouraged us to optimise the production.
33 The EPS extract is composed of a high molecular mass β -glucan and a medium molecular mass
34 heteroglycan. In the present work, the optimal conditions that doubled the EPS yield using a semi-
35 defined medium (SDM, 0.63% yeast nitrogen base, 0.53% bacto casitone, 0.53% ammonium
36 citrate, 6.25% sucrose, pH 6.5) were found by means of response surface methodology (RSM). The
37 chemical characterization indicated that under optimised conditions the synthesis of the
38 heteroglycan was favoured compared with that of the β -glucan.

39 **Keywords:** exopolysaccharides; statistical optimisation; chemical composition, *L.*
40 *fermentum*; response surface methodology.

41 INTRODUCTION

42 Lactic acid bacteria (LAB) are generally recognised as safe (GRAS) microorganisms that are
43 widely used in the food industry. Apart from their technological properties, they have been
44 associated with several functional effects such as the inhibition of pathogens (Adriana *et al.* 2016;
45 de Sant'Anna *et al.* 2017) and immunomodulatory properties (Pérez-Cano *et al.* 2010; Gao *et al.*
46 2017). Besides, they were successfully included in several dairy matrices as well (Cordeiro *et al.*
47 2019; Zhang *et al.* 2019).

48 Some LAB are able to produce exopolysaccharides (EPS) and have been frequently used in
49 the dairy industry, mainly with the aim to improve the texture and rheology of dairy products, such
50 as fermented milk and cheese, and reduce syneresis in yogurt (Zisu and Shah 2005; Dabour *et al.*
51 2006). They can play the role of natural texturisers, and can function as thickeners, stabilisers and
52 gelling agents in several food matrices (Ahmed and Ahmad 2017; Rehman *et al.* 2018). More
53 recently, these molecules have been also associated with beneficial roles for health, since they
54 presented anticancer properties (Deepak *et al.* 2016), cholesterol-lowering effects (Korcz *et al.*
55 2018), immunomodulatory (Hidalgo-Cantabrana *et al.* 2012; Ale *et al.* 2016a) and prebiotic (Hamet
56 *et al.* 2016; Ale *et al.* 2019) properties. Besides, EPS from LAB have presented protective roles
57 against pathogenic microorganisms (Nagai *et al.* 2011; Maruo *et al.* 2012; Ale *et al.* 2016a), have
58 been related to the prevention of oxalate stone disease (Sönmez *et al.* 2018), as well as to oxidative
59 damage protection (Chen *et al.* 2016). Due to these health-promoting properties, these molecules
60 represent part of a wider group called “postbiotics”. This term refers to microbial metabolites
61 (enzymes, proteins, peptides, polysaccharides, organic acids or lipids) and components (lipoteichoic
62 and teichoic acids, peptidoglycans, cell-surface proteins and polysaccharides) that exert local and/or
63 systemic positive effects in the host (Aguilar-Toalá *et al.* 2018). These technological and health
64 promoting properties highlight the relevance of finding new EPS-producing LAB for the design of
65 novel techno-functional products. Despite all these advantages, the low EPS yield by LAB (Ryan *et*
66 *al.* 2015) limits its use for commercial purposes.

67 The medium MRS (Man, Rogosa and Sharpe broth, De Man *et al.* 1960), routinely used for
68 the development of lactobacilli, contains components (meat extract, yeast extract and proteose
69 peptone) that interfere with the quantification and analysis of EPS, mainly due to the presence of
70 mannans from the yeast extract, among other compounds of carbohydrate nature (Cerning *et al.*
71 1992; Kimmel and Roberts 1998) that co-precipitate with EPS. For this reason, a semi-defined
72 medium was selected (SDM, Kimmel and Roberts 1998), which was suitable for evaluating the
73 influence of its composition on EPS production (Ale *et al.* 2016a;b). According to former studies
74 (Shi *et al.* 2014), some components have more influence on EPS yield and composition than others,
75 such as the carbon and nitrogen sources used. In order to evaluate their impact on the EPS yield, it
76 is necessary to look for the optimal experimental conditions through proper statistical approaches.

77 *Lactobacillus fermentum* Lf2 is an autochthonous strain that was isolated from semi-hard
78 Tybo cheese as non-starter culture, and its EPS extract was related to interesting functional and
79 technological properties. This extract, in small doses, was able to protect mice against a *Salmonella*
80 infection and increase intestinal IgA levels when added in yogurt (Ale *et al.* 2016a). Furthermore, it
81 was able to modify beneficially the microbiota of mice when added solely or combined with a
82 probiotic strain, reinforcing its ability to act as functional food ingredient (Ale *et al.* 2019). In the
83 future, clinical trials could be performed to verify the health-promoting properties of this postbiotic
84 to suggest its future application as a food ingredient. On the other hand, it provided yogurts with
85 increased consistency and hardness, together with improved water holding capacity, with no
86 detectable sensory defects (Ale *et al.* 2016b). The EPS extract is mainly composed by two
87 polysaccharides: a high molecular mass β -glucan, whose repeating unit is a trisaccharide (1.8×10^3
88 KDa), and a medium molecular weight heteropolysaccharide (HePS), with a highly complex
89 repeating unit composed of glucose and galactose (Vitlic *et al.* 2019). Particularly, the β -glucan
90 produced immunotolerance in peripheral blood mononuclear cells by the modulation of
91 proinflammatory mediators, such as TNF- α (Vitlic *et al.* 2019). Considering these promising
92 properties, and the relatively high EPS yield obtained for this strain (1 g/L, approximately) under

93 non-optimised conditions (Ale *et al.* 2016b), the need to optimise its production and to understand
94 how the new conditions impact on the composition arose with the aim of making its application
95 feasible.

96

97 **MATERIALS AND METHODS**

98 **Organisms and growth conditions**

99 *L. fermentum* Lf2 (from the collection of the Instituto de Lactología Industrial- INLAIN,
100 Santa Fe, Argentina) was routinely grown in MRS (Biokar, Beauvais, France) broth at 37 °C for 18
101 h. Although its EPS extract demonstrated to have beneficial effects in the host, the probiotic
102 capacity of the strain itself has not been verified yet. *In vivo* assays are being addressed to confirm
103 this hypothesis. It was stored at -80 °C in the same medium with the addition of 15% (v/v) glycerol.

104

105 **Preliminary experimental design for selection of factors: time of fermentation, carbon** 106 **source and percentage of nitrogen sources**

107 Cultivations were performed in a 2-L fermentor (Sartorius Biostat A plus®, Goettingen,
108 Germany) in SDM broth (Kimmel and Roberts 1998), as described by Ale *et al.* (2016b), with
109 modifications according to the D-Optimal design applied (Table 1). The D-Optimal Mixture Design
110 was selected to evaluate the significance of the categorical factors that are part of a mixture. In a
111 mixture experiment, the response depends on the relative proportions of the components (the total
112 sum of factors remains constant). This design is applied as an alternative to the General Factorial
113 design option, which may imply designs with more runs than expected. The D-optimal design will
114 choose an ideal subset of all possible combinations, based on the model that it is specified,
115 obtaining a smaller number of experiments.

Table 1. Experimental points for the D-Optimal design. YNB: yeast nitrogen base; BC: Bacto Casitone; AC: ammonium citrate. The central point (N° 7) indicated in bold was done in duplicate.

Carbon source: glucose or sucrose 2% (w/v)			
N° Experimental point	% (w/v) YNB	% (w/v) BC	% (w/v) AC
1	1.133	0.283	0.283
2	0.850	0.850	0.000
3	0.850	0.000	0.850
4	0.283	1.133	0.283
5	0.283	0.283	1.133
6	0.000	0.850	0.850
7	0.567	0.567	0.567

116

117 For this experimental design, the proportions of the three nitrogen sources, bacto casitone
 118 (BC), yeast nitrogen base (YNB) (both from Difco, Becton, Dickinson and Company, Le Pont de
 119 Claix, France) and ammonium citrate (AC, Cicarelli, Buenos Aires, Argentina) were modified,
 120 maintaining the original total amount of these sources constant, normally 1.7% (0.5% YNB, 1% BC
 121 and 0.2% AC). Besides, the same experimental design was applied to study another carbon source,
 122 sucrose instead of glucose, at 2% (w/v), concentration normally used in the SDM medium. These
 123 sugars were selected considering preliminary studies that showed the EPS extract was composed
 124 mainly by a β -glucan and a HePS with glucose and galactose in its structure, and the experimental
 125 evidence of an important EPS production when sucrose was used. In both cases, the central points
 126 were made in duplicate. *L. fermentum* Lf2 was inoculated from an overnight culture (0.1% v/v) and
 127 incubations were made at 30 °C for 48 and 72 h, with agitation (6 \times g) and sparging with CO₂ (0.2
 128 L/min). These time points and the temperature were selected according to previous studies that
 129 evidenced the highest EPS production during the post-stationary phase of growth at 30 °C (Ale *et al.*
 130 2016b). Samples of 200 mL were aseptically withdrawn to determine cell counts (MRS Agar, 48 h,

131 37 °C, aerobiosis) and EPS yield. The pH was kept automatically at 6.0 with sterile 8 M NaOH.
132 After cultivation, the EPS extract was obtained from 200 mL of culture broth according to Ale *et al.*
133 (2016b). Briefly, bacteria were removed by centrifugation (19,000 ×g, 30 min, 5 °C) and EPS was
134 precipitated at 4 °C for 48 h with the addition of 2 volumes of chilled absolute ethanol (Cicarelli).
135 The precipitate was then collected by centrifugation (4000 ×g, 30 min, 5 °C), dissolved in ultrapure
136 water and dialyzed against distilled water, using 12-14 kDa MWCO membranes (Sigma Aldrich, St.
137 Louis, MO, USA) for 3 days, at 4 °C with daily changes of water. Finally, the EPS solution was
138 freeze-dried (Christ Alpha 1-4 LD Plus, Osterode am Harz, Germany), weighed and expressed as g
139 crude EPS/L. Blanks of each experimental point (100 mL, with no inoculum) were prepared in
140 order to subtract the interferences provided by each medium in EPS yield determination. When
141 necessary, the EPS extract was purified according to Ale *et al.* (2016b).

142

143 **CCD to study the influence of the concentration of carbon source and pH on EPS** 144 **production**

145 Once the optimal percentages of each nitrogen source, the time of growth, as well as the type
146 of carbon source were determined by D-optimal design, a CCD was applied to study the effect of
147 the pH (a range from 5 to 7) and percentage of the carbon source chosen (from 1 to 8% w/v) on the
148 EPS yield. A CCD is an experimental design useful in RSM for building a polynomial model for the
149 variable without the need to use a complete three-level factorial experiment. This design was
150 selected because a small number of experiments could be performed, using five levels of each
151 numerical factor. The compositions of the different experimental points are detailed in Table 2. In
152 this case, the central point was made in triplicate. The final validation of the model was done with
153 fermentations of 700 mL as described in section 2.2, in triplicate.

Table 2. Experimental points for the Central composite model. YNB: yeast nitrogen base; BC: Bacto
Casitone; AC: ammonium citrate. The concentrations of BC, YNB and AC were 0.53, 0.63 and 0.53% (w/v),
respectively. The central point (N° 5, in bold) was done in triplicate.

N° Experimental point	% (w/v) sucrose	pH
1	4.50	7.0
2	2.75	6.5
3	1.00	6.0
4	6.25	5.5
5	4.50	6.0
6	2.75	5.5
7	8.00	6.0
8	6.25	6.5
9	4.50	5.0

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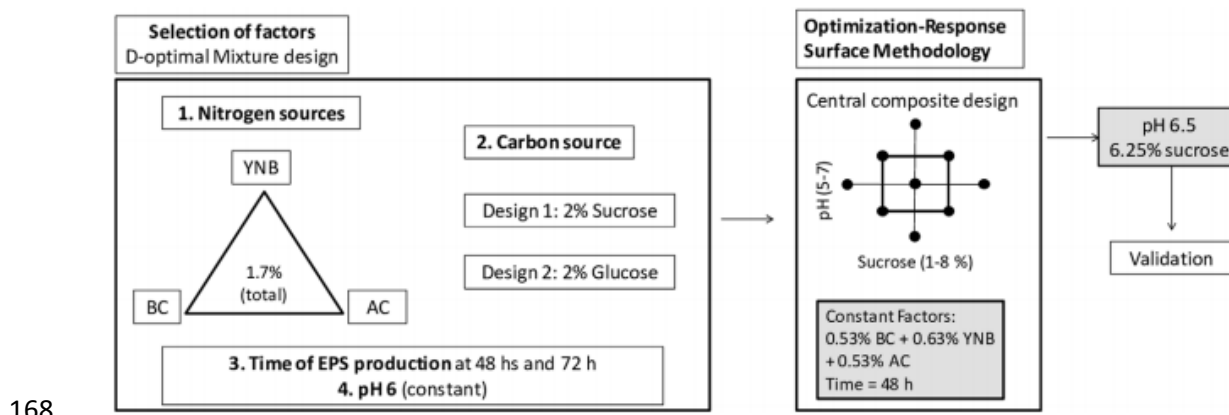
155 **Chemical characterization of the EPS purified extract**

156 Samples of the EPS extracts produced under non-optimised and optimised conditions were
157 analysed by ¹H-NMR on a Bruker 600MHz NMR spectrometer fitted with a liquid nitrogen cold
158 probe. Samples (approximately 10 mg) were dissolved in D₂O (650 µl) and spectra were recorded at
159 70 °C. The elevated temperature increased the resolution of the NMR spectra and moved the
160 residual H₂O signal out of the anomeric region (from 4.69 to 4.29 ppm). Details of the experiments
161 used to separate and characterise the structures of the high molecular mass EPS have been reported
162 elsewhere (Vitlic *et al.* 2019). The ratio of the two EPS in the standard and optimised samples was
163 determined by measurement of the peak integration of the appropriate anomeric resonances.

164

165 **Statistical analysis**

166 Experimental designs and statistical analysis were done with the Design-Expert software
167 version 11 (free trial). Figure 1 summarises the statistical strategies applied in the present work.



169 **Figure 1** Flowchart summarises of the main stages of the statistical optimization. AC, ammonium
170 citrate; BC Bacto Casitone; YNB, Yeast Nitrogen Base.

171

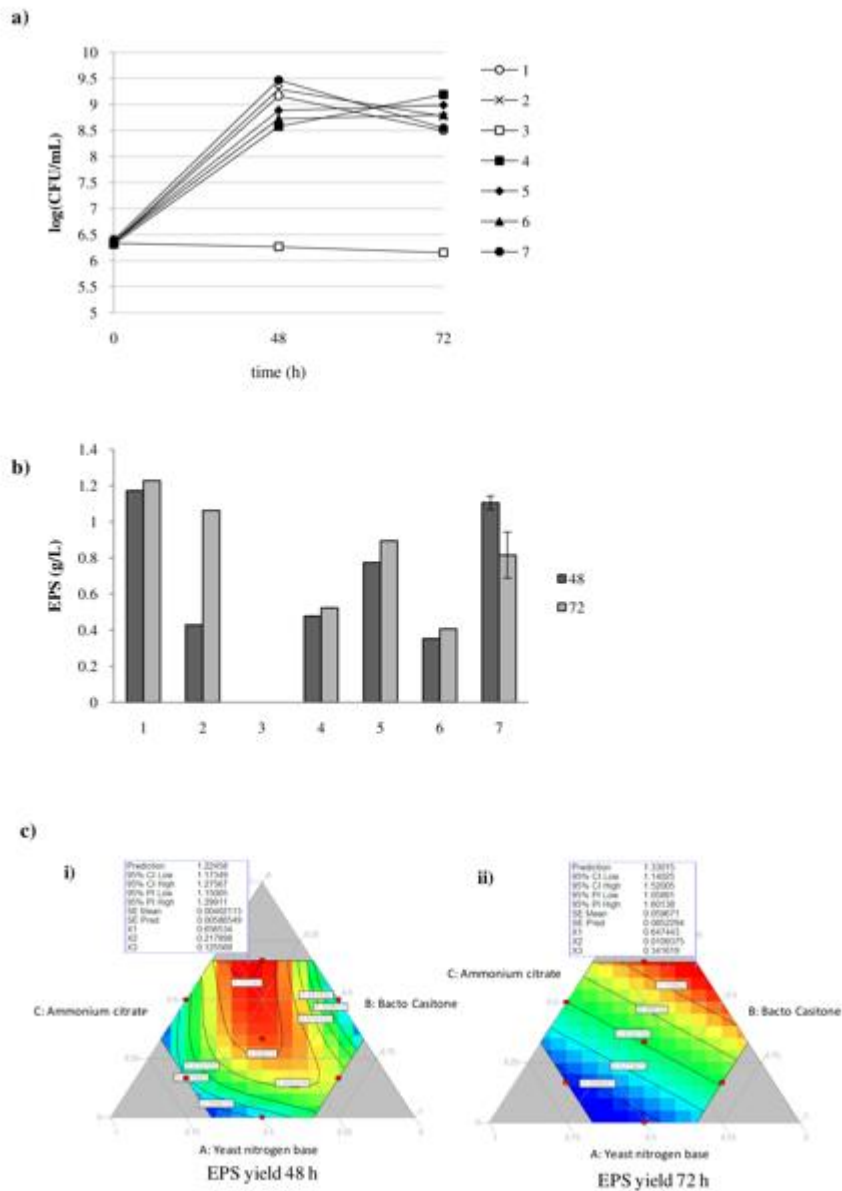
172 RESULTS

173 Preliminary experimental design for selection of factors: glucose as carbon source

174 In Figure 2a the cell counts of the different D-optimal experimental points when glucose was
175 used as a carbon source are shown. The initial level was approximately 6 log (CFU/mL) in all cases,
176 as expected. For experimental conditions 1, 2 and 7, the maximum development of the strain was
177 achieved at 48 h, reaching values higher than 9 log (CFU/mL), and after 72 h of incubation, the cell
178 viability decreased approximately one logarithmic order. For point 3, it can be observed that there
179 was no cell development, keeping the final cell count similar to the initial, indicating that BC is an
180 essential component for cell growth under these conditions. On the other hand, for points 4, 5 and 6,
181 cell counts at 72 h were higher than at 48 h of incubation, being point 4 the one that showed the
182 most important growth (9.2 in log scale).

183 In Figure 2b, the EPS yield obtained for each experimental point using glucose as carbon
184 source can be observed. In all the cases, the levels of total protein were lower than 0.9%. The
185 highest production of EPS was obtained for the combination of the three nitrogen sources proposed

186 by point 1 (1.13 % w/v YNB; 0.28 % w/v BC and 0.28 % w/v AC), reaching a yield of
187 approximately 1.2 g/L. The fermentation conditions indicated by the central point 7 (equal
188 proportions of the three nitrogen sources) made also possible an interesting EPS yield too, 1.11 and
189 0.82 g/L at 48 and 72 h, respectively. According to a paired t-test (confidence level of 95%), no
190 significant differences existed between the EPS amount obtained at each time evaluated. For the
191 experimental point 3, EPS production was not significant, due to the absence of growth of the
192 strain. Besides, since no BC was added in this point, it seems that this component would play a
193 crucial and limiting role in bacterial growth and, consequently, in the EPS production.
194 .



195

196 **Figure 2.** a) Cell development using glucose 2% (w/v) as C source; b) EPS yields obtained

197 for each experimental point described in Table 1, at 48 and 72 h at 30 °C and pH 6.0. The central

198 point (7) was done in duplicate; in this case $\bar{x} \pm \text{SEM}$ is shown; c) Contour plots for the EPS yields

199 obtained at 48 h (i) and 72 h (ii) of fermentation at 30°C, pH 6.0, using glucose 2% (w/v) as C

200 source. The optimal conditions for each case are indicated in the boxes above the figures. X1: yeast

201 nitrogen base, X2: Bacto Casitone and X3: ammonium citrate

202 For the experimental data corresponding to the EPS production at 48 (R1) and 72 h (R2),
203 using glucose as carbon source, polynomial models were applied. The coefficients were obtained by
204 multiple regression with backward elimination and were validated by ANOVA. The production of
205 EPS at 48 h was adjusted with a linear model which included double and triple interactions, while
206 the production of EPS at 72 h was adjusted with a linear model, according to the equations which
207 are shown below. The p -value for these models were 0.007 and 0.004, and the adjusted R^2 0.999
208 and 0.965, for R1 and R2, respectively. These R^2 values indicate that 99.9% and 96.5% of the
209 variability in the response could be explained by the model applied in each case.

210

$$211 \quad \text{EPS production (48 h, glucose)} = 1.19YNB - 0.25BC + 0.64AC - 0.27YNB BC - 2.14YNB AC \\ 212 + 5.37YNB BC AC \quad (1)$$

213

$$214 \quad \text{EPS production (72 h, glucose)} = 0.94YNB - 0.04BC + 0.51AC \quad (2)$$

215

216 Where *YNB* means yeast nitrogen base; *BC*, bacto casitone and *AC* ammonium citrate (%
217 w/v). From these equations, the influence of the factors on each response (EPS yield at 48 and 72 h)
218 can be analysed. Considering the coefficient values from both equations, the concentration of *YNB*
219 is the factor that most impacts on the production of EPS, since its concentration affects
220 proportionally the final yield (factor affected by a positive sign with the higher coefficient). In
221 decreasing order of importance, the concentration of *AC* and *BC* can be mentioned.

222 Equation 1 shows that a high proportion of *BC* would produce a decrease in EPS production,
223 due to the negative sign (-0.25) that affects the coefficient of this factor. But, in the case of equation
224 2, this coefficient has little influence (-0.04), affecting in a lower proportion the EPS yield. Besides,
225 in equation 1, the interaction between the three factors is affected by the highest positive coefficient
226 (5.37), indicating that there is a beneficial interaction among the three components (*BC*, *YNB* and
227 *AC*) that significantly impacts on the EPS synthesis under the conditions studied. Therefore, the

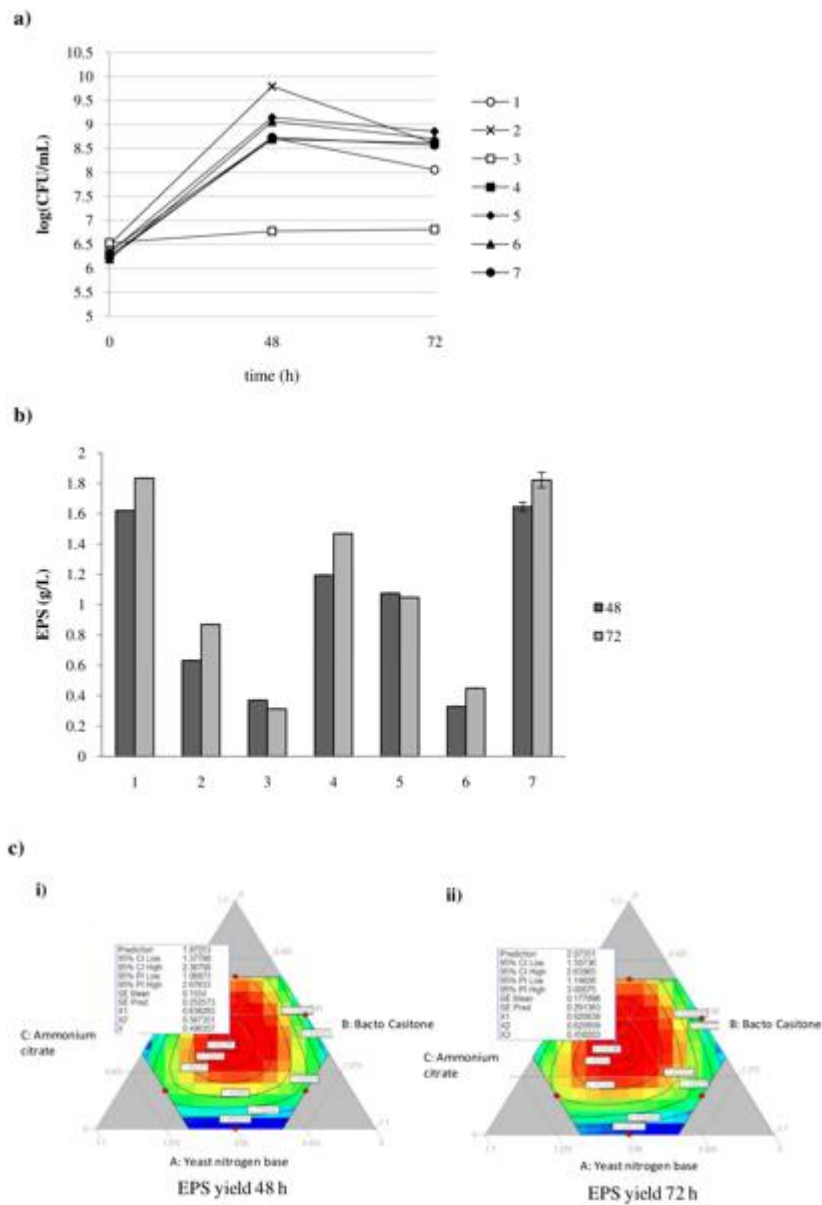
228 presence of BC seemed to be critical, at least at low concentration, for the growth of *L. fermentum*
229 Lf2, in agreement with the results observed for the experimental point 3, in which the only nitrogen
230 sources were the YNB and the AC.

231 Finally, the combinations of factors that maximise the production of EPS at 48 h were: 0.66%
232 of BN, 0.22% of BC and 0.13% of AC, predicting a yield of 1.22 g/L of EPS. Additionally, to
233 maximise EPS production at 72 h, the best combination of factors would be: 0.65% BN, 0.01% BC
234 and 0.34% AC (all in % w/v), obtaining in this case a predicted yield of 1.33 g/L of EPS. Figure 2c
235 shows the contour plot of the response surface obtained for EPS production at 48 h and 72 h. It has
236 been described that a circular contour plot of response surfaces indicates that the interaction
237 between the corresponding variables can be ignored, while an elliptical or saddle nature of the
238 contour plot (as the one observed in Figure 2c at 48h) suggests that the interaction between the
239 corresponding variables is significant, fact that is verified in equation 1 (Xu *et al.* 2010).

240

241 **Preliminary experimental design for selection of factors: sucrose as carbon source**

242 Regarding EPS production with sucrose as carbon source, the highest cell count was reached
243 at 48 h for experimental point 2 (9.8 log, Figure 3a), which decreased approximately a logarithmic
244 order towards the end of the growth curve. As the composition of this point lacked AC and
245 presented YNB and BC in equal amounts, it could be suggested that this component is not essential
246 for the growth of the strain with sucrose. Cell counts were similar between points 5 and 6 at 48 h
247 (around 9 log), and points 1, 4 and 7 (8.7 log, approximately). Experimental point 3 (with no BC
248 added) did not provide the necessary nutrients to permit bacteria growing properly, a result that is in
249 accordance to those obtained with glucose as carbon source.



250

251 **Figure 3.** a) Cell development using sucrose as C source and different pH values for the
 252 experimental points shown in Table 2 (central composite model, CCM) at 0 and 48 h fermentation;
 253 b) EPS yields obtained for each experimental point described in Table 2, at 48 h. The central point
 254 (5) was done in triplicate; in this case $\bar{x} \pm \text{SEM}$ is shown; c) Response surface obtained for the
 255 central composite model. Red dots represent the experimental values.

256

257 When sucrose was used, higher amounts of EPS were obtained than with glucose as carbon
258 source. In all the cases, the levels of total protein were lower than 0.9%. Figure 3b shows that,
259 similarly to the results achieved with the former one, the maximum production of EPS was
260 observed for experimental points 1 and 7, both at 48 (1.6 g/L, approximately) and at 72 h (1.8 g/L)
261 of fermentation. Points 3 and 6 were those that presented the lowest yields and, since they did not
262 have BC or YNB, the presence of both components was relevant for EPS production. This
263 observation was not reproduced when AC was absent (experimental point 2), achieving a
264 performance that, although was not optimal, exceeded that of points 3 and 6. On the other hand,
265 points 4 and 5 presented an intermediate behaviour, with yields <1.5 g/L.

266

267 The experimental data corresponding to the production of EPS with sucrose 2% (w/v) at 48
268 (R1) and 72 h (R2) were adjusted as described for glucose. The yields of EPS at 48 h and 72 h were
269 adjusted with linear models according to the equations which are shown below, both including
270 triple interactions:

271

$$272 \quad \text{EPS production (48 h, sucrose)} = 2.69YNB + 1.46BC + 1.37AC + 46.04YNB BC AC$$

273 (3)

274

$$275 \quad \text{EPS production (72 h, sucrose)} = 3.09YNB + 1.86BC + 1.15AC + 48.91YNB BC AC$$

276 (4)

277

278 These models were the ones that best explained the behaviour of the data, obtaining a *p*-value
279 of 0.03 for R1 and R2. The adjusted R² was 0.937 and 0.932, respectively.

280 From equations 3 and 4 the influence of the coefficients corresponding to the triple
281 interaction (46.04 and 48.91 for R1 and R2, respectively) can be appreciated. When the response
282 surfaces were analysed, it was concluded that the combination of factors that maximise the

283 production of EPS at 48 h was: 0.64% of YBN, 0.57% of BC and 0.50% of AC, with a predicted
284 yield of 1.87 g/L of EPS. In order to maximise the production of EPS at 72 h, the best combination
285 of factors found was: 0.62% of YBN, 0.62% of BC and 0.46% of AC (all in% w/v), with a
286 predicted yield of 2.07 g/L of EPS. Figure 3c shows the contour plot for the response surfaces
287 obtained at 48 h and 72 h of growth. Since the aim of this work was not only to maximise the EPS
288 production but also to minimise costs, and considering that the yields obtained at both times, 48 and
289 72 h, were quite similar (differences <10%), the time selected to continue with the optimisation was
290 48 h.

291

292 **CCD to study the influence of the concentration of carbon source and pH on EPS** 293 **production**

294 Finally, once the proportions of the nitrogen sources were chosen according the results
295 obtained, together with the type of carbon source and time of growth, a CCD was applied for the
296 optimisation of the pH (5 to 7) and percentages of sucrose (1 to 8% w/v). The model that best
297 explained the response behaviour was linear and it is shown below:

298

$$299 \quad \text{EPS production (optimised conditions, 48 h)} = -2.35 + 0.62\text{pH} + 0.03\text{Sucrose} \quad (5)$$

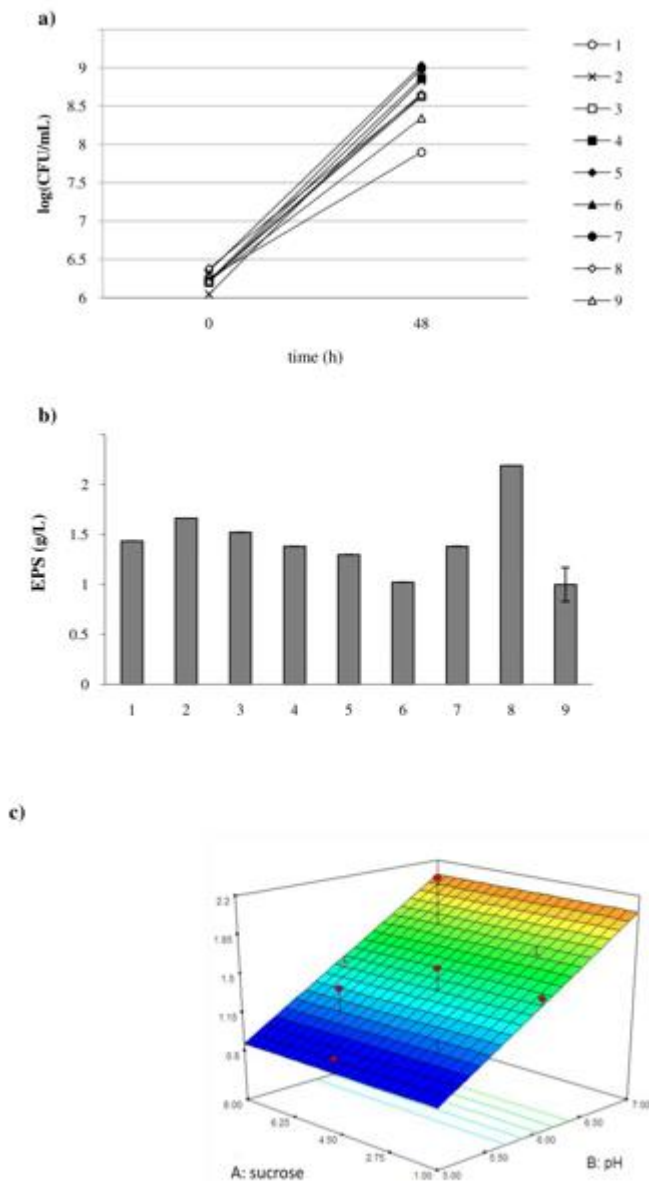
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301 This model was significant with a *p*-value of 0.02, while the R² obtained was 0.728 in this
302 case. Although the sucrose concentration was not significant, this parameter was included in the
303 equation 5 to improve the regression.

304

305 In Figure 4a the cell counts for each experimental point at 0 and 48 h are shown. It can be
306 observed that, in general, a difference of around 2 log scales is found between initial and final time
307 of fermentation, with the exception of experimental point 1 (developed at pH 7), which did not
308 reach 8 log. Regarding EPS yields, the experimental point 8 (pH 6.5 and 6.25% sucrose), presented
the highest value, exceeding 2 g/L EPS extract (Figure 4b). Despite the fact that points 2 and 8 were

309 developed at the same pH, an important difference in the EPS yield was obtained (1.7 vs. 2.2 g/L,
310 respectively), suggesting that the amount of carbon source used could be a significant factor for the
311 model. Surprisingly, no significant effect was observed for the percentage of sucrose, being the pH
312 the variable that only affected significantly the response obtained. Due to the poor development of
313 the strain at constant pH 7, pH 6.5 was chosen as the superior level of this factor.



314

315 **Figure 4.** a) Cell development using sucrose as C source and different pH values for the
316 experimental points shown in Table 2 (central composite model, CCM) at 0 and 48 h fermentation;
317 b) EPS yields obtained for each experimental point described in Table 2, at 48 h. The central point
318 (5) was done in triplicate; in this case $\bar{x} \pm \text{SEM}$ is shown; c) Response surface obtained for the
319 central composite model. Red dots represent the experimental values.

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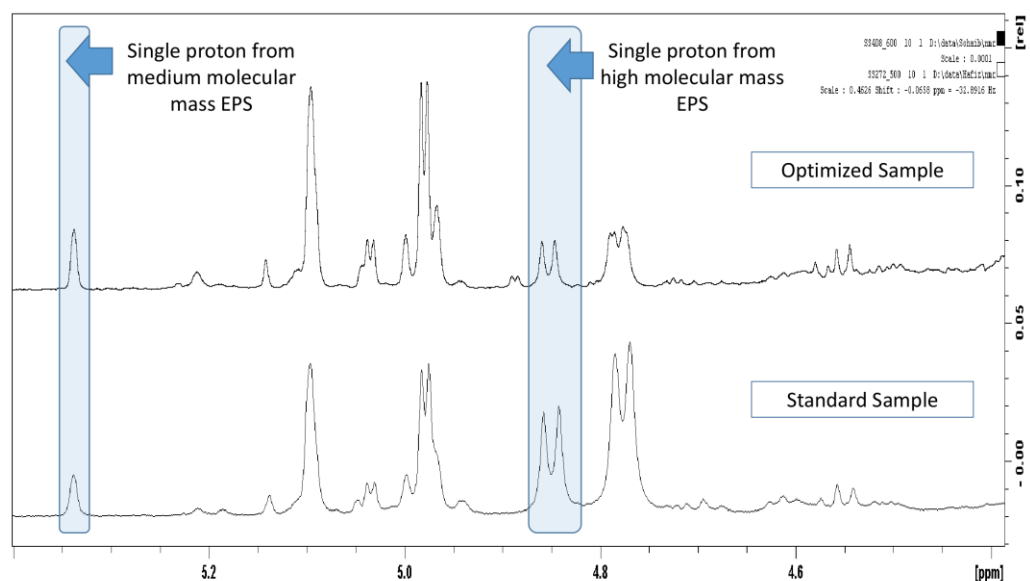
321 The response surface obtained (Figure 4c) indicates that the EPS yield increases
322 proportionally with the pH, so the final conditions chosen to validate the model were the following
323 (expressed as %w/v): 0.63% YNB, 0.53% BC, 0.53% AC, pH 6.5, 6.25% sucrose (amount
324 previously used for the experimental point 8 which presented the highest EPS yield), and the time
325 of fermentation selected was 48 h, as explained in section 3.2. The yield obtained was 2 g/L
326 approximately, when the interferences provided by the medium were subtracted. This model was
327 validated by repeating the conditions three times, and a yield of 1.8 ± 0.2 g/L ($\bar{x} \pm \text{SD}$) was reached,
328 doubling the amount frequently obtained under not optimised conditions (1 g/L, Ale *et al.* 2016b)
329 (SDM with 2% glucose, pH 6.0, 72 h). All these results showed a good agreement between the
330 experimental and predicted values and implied that the mathematical models were suitable for the
331 simulation of EPS production in the present study. These results are important to make the SDM
332 broth originally proposed by Kimmel and Roberts (1998) more economical, since lower amounts of
333 BC (one of the most expensive components) are required.

334

335 **Chemical characterization of the EPS extract and comparison with the one obtained** 336 **under non-optimised conditions**

337 The anomeric region of the $^1\text{H-NMR}$ spectra for the EPS spectra contains unique resonances
338 corresponding to a single proton belonging to both the medium molecular mass (5.34 ppm) and the
339 high molecular mass (4.85 ppm) polysaccharides (Figure 5). In the spectra for the non-optimised
340 sample the ratio of the integrals for the two protons was 1:5.87 in favour of the high molecular mass

341 homoglucon, and the ratio in the optimised sample was 1:1.66 again in favour of the high molecular
342 mass homoglucon. As the repeat unit for the medium molecular mass EPS contains ten
343 monosaccharides whilst that for the high molecular mass EPS has only three, in order to determine
344 the absolute amounts of each EPS present it is necessary to multiply the different integrals by the
345 respective number of monomers. For the non-optimised samples this gives a ratio for the medium to
346 high of 1:1.76 whilst for the optimised sample the ratio is 1:0.5.



347

348 **Figure 5.** ¹H-NMR spectra of the purified EPS samples obtained under standard and optimized
349 conditions.

350

351

352 DISCUSSION

353 In general, the production of EPS by BAL of different strains under non-optimised conditions
354 is very variable (between 0.045 and 0.350 g/L) (De Vuyst and Degeest 1999), and strongly depends
355 on the chemical structure of the polysaccharides. When our results were compared with the EPS
356 yields previously described for this species (Fukuda *et al.* 2010; Shi *et al.* 2014), a considerably
357 higher production was appreciated for *L. fermentum* Lf2. According to our results, there are some

358 key components of the culture broth that highly influence on the EPS yield of this strain: the carbon
359 source and the proportions of the different nitrogen sources. As the EPS synthesis depends on the
360 cell growth (as observed for point 3 with glucose as carbon source), the role of the nitrogen sources
361 may contribute indirectly with the production of this postbiotic by the enhancement of cell
362 development. In our study, the development of *L. fermentum* Lf2 was restricted to the presence of
363 BC, indicating that some peptides of this pancreatic digest of casein may be necessary for their
364 growth. Concerning the EPS synthesis, although the YNB seems to be the most important, a strong
365 interaction among the three nitrogen sources exists, indicating that all of them should be present in
366 the medium for an optimal EPS production. Considering the high diversity of vitamins (biotin,
367 calcium pantothenate, folic acid, inositol, niacin, p-aminobenzoic acid, riboflavin, among others)
368 and the trace elements (boric acid, copper sulfate, sodium molybdate, zinc sulfate, etc.) present in
369 YNB, as well as the casein peptides from the BC, it is probable that some of these components are
370 essential for the EPS biosynthesis, together with an inorganic nitrogen source as the AC. More
371 studies about the different metabolic pathways of biosynthesis will be mandatory to understand the
372 role of each component on the EPS production. Besides, sucrose presented better results than
373 glucose when the EPS yield was evaluated, suggesting that this sugar should be considered when
374 new media are designed for this objective, at least for this strain. Another factor of great importance
375 when the EPS yield optimisation was addressed was the pH. Constant pH values during
376 fermentation may inhibit the enzymatic hydrolysis of these molecules since the action of hydrolases
377 is favoured below pH 5 (Degeest *et al.* 2002). Several reports have indicated better results with pH
378 control than with free-pH fermentations (Ale *et al.* 2016b; Cheirsilp *et al.* 2017).

379 A study was reported by Imran *et al.* (2016), who chose two out of 27 strains of LAB based
380 on their ability to produce EPS, *L. plantarum* NTMI05 and *L. plantarum* NTMI20. The EPS yield
381 was optimised considering some components of the medium, like glucose (2% w/v), yeast extract
382 (2.5% w/v) and ammonium sulfate (0.2 % w/v), by the application of CCD and RSM. The yields
383 achieved were 0.96 g/L and 0.83 g/L for *L. plantarum* NTMI05 and NTMI20, respectively. The

384 high production of EPS was also observed at 72 h, in accordance to our results. The authors
385 suggested that this incubation period probably favoured the enzyme activity and the metabolism
386 rate of the polysaccharide synthesis. Xu *et al.* (2010) studied the EPS yield of the strain *L.*
387 *paracasei* HCT in a chemically defined medium, and found that the factors that most influenced on
388 the EPS production were the C/N ratio, cultivation time and temperature. They could evaluate the
389 interactions among these three variables by Box–Behnken experimental design and RSM. The
390 optimal culture conditions found were: C/N ratio 9.09 (using glucose as the carbon source), a
391 cultivation time of 60.67 h and a temperature of 29.2°C, obtaining an EPS yield of 39.07 mg/mL, 4
392 times higher than the original yield. These authors found similar EPS yields between 60 and 72 h of
393 cultivation. Previous studies about *L. fermentum* Lf2 (Ale *et al.* 2016b) demonstrated that EPS yield
394 increased during the late stationary phase, as described by Xu *et al.* (2010).

395 Another aspect to consider is the possible change in the composition and/or proportion of
396 polysaccharides in the total EPS extract after the optimisation. For example, Li *et al.* (2016)
397 optimised the production of EPS from *S. thermophilus* 05-34, evidencing that, although the
398 monosaccharide composition did not change, the optimised EPS presented a molecular mass of
399 4.7×10^2 KDa, which was increased by 9 times compared with that obtained under the non-optimal
400 fermentation condition. They explained this fact by showing an increased transcription level of
401 *epsC*, responsible for chain length determination. Considering that the non-optimised EPS extract
402 was composed of two different exopolysaccharides (Vitlic *et al.* 2019), our results indicate that the
403 purified EPS produced under non-optimised conditions (pH 6, SDM, 72h, 30 °C) had significantly
404 more high molecular mass β -glucan compared to the heteroglycan (ratio of medium to high 1:1.76).
405 In contrast, the ratio in the optimised sample changed, presenting twice as much of the heteroglycan
406 compared to that of the β -glucan (ratio of medium to high 1:0.5). As sucrose was the carbon source,
407 an increase in the proportion of the HoPS was initially expected according to the classical criterion
408 that considers most HoPS are synthesised using sucrose as the glucosyl donor, by using the energy
409 of the sucrose osidic bond to catalyse the transfer of a glycosyl moiety (Ryan *et al.* 2015). But,

410 according to recent studies (Fraunhofer *et al.* 2018), the synthesis of β -glucans resembles more the
411 mechanisms of HePS biosynthesis than those of HoPS, which are formed from the hydrolysis of
412 energy-rich disaccharides, such as sucrose. It is not the first time that this species was associated
413 with sucrose consumption (Hammes and Hertel. 2006; Wayah and Philip 2018). Although
414 additional studies are necessary, and from this metabolic characteristic, it could be proposed that the
415 UDP-glucose necessary to promote the HePS and β -glucan synthesis comes from the hydrolysis of
416 this disaccharide.

417

418 **CONCLUSION**

419 Our results evidenced that the modification of the growth conditions can significantly
420 improve the EPS yield of *L. fermentum* Lf2. The nitrogen sources play a key role in the production
421 of EPS of this strain, as well as the type of sugar used, being the concentration of the last a not
422 significant factor, according to the results obtained. Besides, pH was also a very important variable
423 that influenced on the yield reached, indicating that the control of pH during fermentation is
424 desirable when EPS production is optimised. Under these conditions, the medium molecular mass
425 HePS was favoured, on the contrary to the composition described for the EPS obtained under non-
426 optimised conditions, which presented significantly more amount of the high molecular mass β -
427 glucan. The statistical optimisation made it possible to achieve an important increase in the EPS
428 production, doubling the yield frequently obtained, and making the future application of EPS from
429 *L. fermentum* Lf2 as a new techno-functional food ingredient feasible. An important economic
430 impact could be appreciated from our results when a possible industrial application of this
431 postbiotic is proposed, since a significant reduction on the cost of production (45%) was obtained
432 per gram of EPS obtained.

433

434 **Acknowledgments**

435 This work was supported by the Agencia Nacional de Promoción Científica y Tecnológica,
436 Consejo Nacional de Investigaciones Científicas y Técnicas (CONICET) and the Universidad
437 Nacional del Litoral (UNL).

438

439 **Conflict of Interest**

440 The authors declare that no conflicts of interest exist.

441

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