

1           **Simultaneous determination of cereal monosaccharides, xylo- and arabinoxylo-**  
2           **oligosaccharides and uronic acids using HPAEC-PAD**

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10  
11 **Highlights**

- 12       • The simultaneous determination of mono and oligosaccharides using HPAEC
- 13       • The validation of the presented HPAEC method
- 14       • Screening the released oligosaccharides released from wheat bran with endoxylanase
- 15       • The activity of commercial xylanase on oligosaccharides standards X5 and X6
- 16       • The studied xylanase showed a preference

17  
18 **Abstract**

19 Xylo- and arabinoxylo-oligosaccharides (XOS and AXOS) are of interest for their prebiotic  
20 activity. The production of these oligomers might be accompanied with monosaccharides.  
21 The measurement of both oligosaccharides and monosaccharides usually requires two  
22 methods. The current work presents an HPAEC-PAD method based on gradient elution of  
23 aqueous solvents sodium hydroxide and sodium acetate, in contrast to conventional isocratic  
24 elution, for the simultaneous separation of 16 standards of monosaccharides, xylo-  
25 oligosaccharides, arabinoxylo-oligosaccharides and uronic acids using CarboPac PA 200  
26 column. The presented method showed a stable baseline and high-resolution separation of the  
27 standards. The method showed acceptable accuracy and precision. Limits of Detection and  
28 Quantitation (LOD and LOQ) were estimated for all the standards. The method was applied  
29 to measure the activity of a commercial endoxylanase on wheat bran; a steady release of

30 xylose monosaccharide was observed. Enzyme action on oligosaccharide standards showed a  
31 preference for the larger oligosaccharides.

32 **Keywords**

33 Arabinoxyloligosaccharides (AXOS), xylo-oligosaccharides (XOS), HPAEC-PAD,  
34 xylanase activity, oligosaccharide separation, wheat bran

## 35 **1-Introduction**

36 Arabinoxylans (AX) are an abundant non-starch polysaccharide that occurs in the outer-  
37 layers and endosperm cell walls of cereals grains, associated with cellulose and lignin to  
38 provide the structural framework of the grain (Biliaderis *et al.*, 1995; Vinkx and Delcour,  
39 1996). AX consist of a linear chain of  $\beta$ -D-xylopyranosyl with  $\alpha$ -L-arabinofuranoside  
40 residues attached to the xylose units at O-3, O-2 and/or both O-2, 3 positions (Izydorczyk and  
41 Dexter, 2008; Saulnier *et al.*, 2007). The breakdown of AX polymers to arabinoxylan-  
42 oligosaccharides (AXOS) and the linear xylo-oligosaccharides (XOS) has become of interest  
43 due to the impact of these oligomers on human and animal health via prebiotic activity.  
44 AXOS and XOS are fermented by *Bifidobacterium* strains to produce metabolically active  
45 compounds such as short chain fatty acids, thus invigorating the activity of the gut bacteria  
46 and improving gut health, reducing infections and suppressing colon cancer (Van Craeyveld  
47 *et al.*, 2008; Broekaert *et al.*, 2011; Immerzeel *et al.*, 2014). Increasing consumption of these  
48 prebiotics could enhance human and animal nutrition. Xylanases are already used in bread  
49 formulations to improve dough rheological properties by hydrolysing large AX molecules,  
50 leading to some production of AXOS; judicious use of enzymes to enhance this AXOS  
51 production while retaining good dough handling properties could increase AXOS  
52 consumption in human diets (Damen *et al.*, 2012). Similarly, xylanases are traditionally  
53 added to animal feed in order to reduce the viscosity of the feed in the animal digestion  
54 system, but recent research has highlighted the additional prebiotic benefits arising from XOS  
55 and AXOS, and attention is now focussed on understanding and exploiting these prebiotics in  
56 animal feed formulations (González-Ortiz *et al.*, 2019).

57 Because of its interest as a prebiotic material, there have been a number of studies  
58 investigating production of XOS from a range of substrates. Most research to date has  
59 focussed on XOS rather than AXOS, the latter being harder to analyse due to the lack, until

60 recently, of readily available standards. Table 1 illustrates the range of materials,  
61 pretreatments and enzyme combinations that have been investigated and the resulting yields  
62 of XOS. Bagasse, corncobs and the various components of wheat have been of interest as  
63 they naturally arise within biorefineries and offer a ready feedstock for further co-product  
64 production, while birchwood, tobacco stalks and cotton stalks have also been investigated.  
65 Pretreatments have included steam explosion, alkaline and acidic extraction, and ultrasound.  
66 Other enzymes have been deployed alongside endoxylanases: feruloyl esterases to aid release  
67 of AX by breaking ferulic acid crosslinks; arabinofuranosidases to shave off the arabinose  
68 units; and cellulases, glucosidases and xylosidases to help break down the structure to release  
69 AX. Yields have varied according to substrate, pretreatment and enzymes, with the highest  
70 yields from purified birchwood xylan following endoxylanase treatment (Falck *et al.*, 2013;  
71 Nieto-Domínguez *et al.*, 2017) and from Kenaf stems (Wan Azelee *et al.*, 2016).

72

73 *Table 1. Yields of XOS from various biomass substrate and enzyme combinations reported in the*  
 74 *literature.*

Biomass	Pre-treatment	Enzymes	Yields of XOS from original material*	Reference
Sugarcane bagasse	Aqueous ammonia	Bacterial arabinofuranosidase + $\beta$ -xylosidase	*	(Reddy and Krishnan, 2016)
Sugarcane bagasse	Alkaline extraction	Bacterial cellulase + endoxylanase	6%	(Xue <i>et al.</i> , 2016)
Wheat bran	Destarching	Fungal endoxylanase + Feruloyl esterase	**	(Wu <i>et al.</i> , 2017)
Wheat chaff	Ultrasound	Endoxylanase	8% (+2-3% xylose)	(Antov and Dorđević, 2017)
Wheat straw	Alkaline extraction	Bacterial endoxylanase	11%	(Faryar <i>et al.</i> , 2015)
Wheat straw	Steam explosion	Commercial endoxylanase + glucosidase	8.9%	(Álvarez <i>et al.</i> , 2017)
Birchwood	-	Fungal endoxylanase GH11	28.8%	(Nieto-Domínguez <i>et al.</i> , 2017)
Birchwood, Rye	-	Bacterial endoxylanase	20% birchwood 3.3% rye	(Falck <i>et al.</i> , 2013)
Kenaf stems ( <i>Hibiscus cannabinus</i> )	Ca(OH) <sub>2</sub> followed by peracetic acid	endoxylanase and arabinofuranosidase	35.2%	(Wan Azelee <i>et al.</i> , 2016)
Corn cob	Alkaline extraction	Bacterial xylanase	**	(Gowdhaman and Ponnusami, 2015)
Corn cob	Alkaline extraction	Fungal $\beta$ -xylosidase	10.7%	(Chapla <i>et al.</i> , 2012)
Corn cob	Acidic hydrolysis	Cellulase	14% (+ 32.8% glucose, 14.8% xylose)	(Zhang <i>et al.</i> , 2017)
Corn cob	Hydrothermal + 16% alkali	Commercial endoxylanase	9%	(Samanta <i>et al.</i> , 2015)
Corn cob	Alkali/acid pressure cooking	Fungal endoxylanase	**	(Aachary and Prapulla, 2009)
Tobacco stalk	Alkaline extraction	Commercial endoxylanase	11%	(Akpinar <i>et al.</i> , 2010)
Cotton stalk	Alkaline extraction	Commercial fungal endoxylanase	10.6%	(Akpinar <i>et al.</i> , 2007)

75 \* Yields are measured and reported in a variety of ways and with varying precision, and are  
 76 indicative rather than directly comparable.

77 \*\* Insufficient data

78

79 Studies of enzymatic XOS production have only occasionally reported the accompanying  
80 release of monosaccharides. Uçkun Kiran *et al.* (2013) reported that two commercial  
81 endoxylanases released different amounts of undesired xylose monosaccharide in the  
82 extracts. Antov and Dorđević (Antov and Dorđević, 2017) advised that the endoxylanase  
83 treatment time is crucial to minimise the production of monosaccharides.

84 Generally, the activity of endoxylanases on oligosaccharides is not well understood. For  
85 example, only a limited number of contradictory reports in the literature discuss whether  
86 endoxylanases produce monosaccharides or not (Antov and Dorđević, 2017; Cürten *et al.*,  
87 2018; Uçkun Kiran *et al.*, 2013). Also, the action or preference of endoxylanases for larger or  
88 smaller oligosaccharides chains has not previously been reported, as the interest in the  
89 hydrolysing enzymes has been primarily their efficacy in breaking down the polysaccharides  
90 either all the way to the constituent monosaccharides (as a fermentation feedstock, for  
91 example) or just to reduce viscosity. Now, with the increasing interest in oligosaccharides  
92 arising from their prebiotic functionality, it has become essential to investigate in detail the  
93 mode of action of xylanases on the production and degradation of small xylo- and arabino-  
94 oligosaccharides. However, such investigations faced the difficult technical challenges of  
95 measuring these oligosaccharides.

96 High performance anion exchange chromatography with pulsed amperometric detection  
97 (HPAEC-PAD) has been the method of choice for carbohydrate analysis (Cui and Brummer,  
98 2005). The utilisation of PAD enables a sensitive detection, which is indispensable in the case  
99 of complex samples. Recently, the commercial availability of XOS standards up to DP6 and a  
100 smaller number of AXOS standards has facilitated the separation of these analytes in a simple  
101 and direct analysis using an HPAEC-PAD system. The accurate determination of xylanase  
102 activity by directly measuring the produced oligosaccharides has thus become a routine  
103 analysis. Falck *et al.* (2015) determined the XOS and AXOS produced by different xylanases

104 using an HPAEC system with a CarboPac PA200 column and a fixed 100 mM sodium  
105 hydroxide aqueous solution with a linear increase of sodium acetate from 0 to 120 mM within  
106 a 30-minute run. Cürten *et al.* (2018) reported a faster method for the analysis of XOS using a  
107 CarboPac PA100 column with a more concentrated mobile phase composition. Other reports  
108 have showed the effective usage of HPAEC-PAD for the quantification of XOS and/or  
109 AXOS variously using CarboPac columns PA1, PA100 and PA200 to measure XOS in the  
110 range DP2-6 (Arruda *et al.*, 2017; Bian *et al.*, 2013, 2014; Courtin *et al.*, 2009; Gullón *et al.*,  
111 2008; Lafond *et al.*, 2011; Li *et al.*, 2013; Zhang *et al.*, 2017). All of these used a fixed  
112 (isocratic) concentration of sodium hydroxide, with gradient elution of sodium acetate, in  
113 varying proportions and molarities.

114 The fast and reliable analysis together with the availability of standards have made this  
115 technique the favoured choice for oligosaccharides analysis. However, the isocratic elution of  
116 sodium hydroxide solution, as recommended by the manufacturers (Dionex Corporation,  
117 2004), severely reduces the resolution of the monosaccharides and to some extent the  
118 oligosaccharides; these recommendations are probably inherited from the first generations of  
119 ion exchange techniques when RI detectors were the only option. With isocratic elution, the  
120 analysis of monosaccharides requires different conditions from those for oligosaccharides;  
121 hence, to get the full picture of enzyme hydrolysis activity, samples need to be analysed twice  
122 under different conditions and with two different columns and mobile phases, to quantify the  
123 monosaccharides and the oligosaccharides separately (Mathew *et al.*, 2017). Furthermore, the  
124 content of the uronic acids (glucuronic and galacturonic acid, which are prevalent in wheat-  
125 derived AX) has not been considered in conjunction with oligosaccharide analysis in the  
126 literature, as it has also required different conditions. Due to these various technical  
127 limitations, the precise activity of xylanases in terms of their activity on oligosaccharides has  
128 not been well described in the literature.

129 Therefore, the current work introduces the use of gradient elution of both sodium hydroxide  
130 and sodium acetate to give a high resolution method for the simultaneous determination of  
131 cereal monosaccharides (arabinose, galactose, glucose and xylose), along with xylo-  
132 oligosaccharides in the range DP2-6, and arabinoxylo-oligosaccharides (2<sup>3</sup>- $\alpha$ -L-  
133 arabinofuranosyl-xylotriose (A2XXX), 3<sup>3</sup>- $\alpha$ -L-arabinofuranosyl-xylotetraose (XA3XXX), 2<sup>3</sup>-  
134  $\alpha$ -L-arabinofuranosyl-xylotetraose (XA2XXX) and 2<sup>3</sup>,3<sup>3</sup>-di- $\alpha$ -L-arabinofuranosyl-xylotriose  
135 (A2A3XXX)), as well as the uronic acids (glucuronic and galacturonic acid). The method  
136 allows a comprehensive description, quantitative and qualitative, of the modes of action of  
137 xylan-degrading enzymes as well as the substrate specificity of the enzymes.

138 This paper describes the materials and instrument used, then evaluates the performance of the  
139 method in terms of validation and system suitability parameters. The method is then applied  
140 to follow the sugars released from wheat bran following treatment with a commercial  
141 endoxylanase. The method is further illustrated in a selected result from a study of the  
142 endoxylanase activity on small oligosaccharide standards, in which the evolving  
143 oligosaccharide profile was followed as a function of the relative preference of the enzyme  
144 for different sizes of oligosaccharide substrate.

## 145 **2- Materials and Methods**

### 146 **2.1- Materials**

147 Standards of monosaccharides fucose (as internal standard), arabinose, galactose, glucose and  
148 xylose were obtained from Sigma UK. Xylan oligosaccharides (arabinose, galactose, glucose  
149 and xylose), xylo-oligosaccharides (xylobiose (X2), xylotriose (X3), xylotetraose (X4),  
150 xylopentaose (X5) and xylohexaose (X6)) and arabinoxylo-oligosaccharides (2<sup>3</sup>- $\alpha$ -L-  
151 arabinofuranosyl-xylotriose (A2XXX), 3<sup>3</sup>- $\alpha$ -L-arabinofuranosyl-xylotetraose (XA3XXX), 2<sup>3</sup>-  
152  $\alpha$ -L-arabinofuranosyl-xylotetraose (XA2XXX) and 2<sup>3</sup>,3<sup>3</sup>-di- $\alpha$ -L-arabinofuranosyl-xylotriose  
153 (A2A3XXX)) were purchased from Megazyme (Bray, Ireland). Glucuronic acid,



154 galacturonic acid, sodium acetate, sodium hydroxide (52%), citric acid and sodium phosphate  
155 mono-basic were obtained from Fisher scientific UK. Commercial xylanase Econase XT 25L  
156 (160.000 BXU/g) was supplied by AB Vista (Marlborough, UK). Wheat bran was kindly  
157 provided by Biorenewables Development Centre, York, UK.

## 158 **2.2- Chromatography System**

159 The HPAEC-PAD system used was a Dionex ICS-3000 Ion Chromatography System with  
160 gold electrode (Dionex Corporation, CA, USA) consisted of an ICS-3000 dual pump, an  
161 AS50 autosampler and an ICS-3000 DC (Detector/Chromatography) compartment with an  
162 electrochemical detector with a gold working electrode, an Ag/AgCl reference electrode. The  
163 separation was performed on a CarboPac PA200 (3 mm × 250 mm) with a CarboPac PA200  
164 guard (3 mm × 50 mm) column and a CarboPac PA20 (3 mm × 150 mm) with a CarboPac  
165 PA20 guard (3 mm × 30 mm) column. Chromeleon<sup>®</sup> (6.8) software was utilised for data  
166 processing.

## 167 **2.3- Chromatographic conditions**

168 Gradient elution of two mobile phases was performed: Solution A comprising 10 mM sodium  
169 hydroxide; and Solution B comprising a mixture of 200 mM sodium hydroxide and 125 mM  
170 sodium acetate. The elution was performed starting with 100% Solution A at time 0 with a  
171 linear increase of Solution B to reach 100% after thirty minutes, then held at 100% B for five  
172 minutes (Alyassin, 2019). Column equilibration was performed by maintaining starting  
173 conditions (100% A) for at least 15 min before sample injection. The mobile phase was  
174 sparged with helium and kept under helium during the analysis. The elution flow rate was  
175 maintained at 0.3 mL min<sup>-1</sup> and the injection volume was 20 µL. Pulsed wave form  
176 “carbohydrates (standard quad)”, wave form description “carbohydrates (std. quad.  
177 Potential)” was used for the detection. Fucose was used as an internal standard.

#### 178 **2.4- Preparation of standard solutions**

179 A primary stock solution of each standard was prepared in Milli-Q (18.2 M $\Omega$  cm) water to  
180 obtain a concentration of 2 mg mL<sup>-1</sup>. Then a secondary stock solution of a mixture of all the  
181 standards was prepared at concentrations of 100 mg L<sup>-1</sup> each. Serial dilutions with water  
182 were performed to prepare the calibration curve for each standard. The concentration range  
183 for working standard solutions was 1-20 mg L<sup>-1</sup>. The standards solution was found to be  
184 stable when kept refrigerated at 4°C.

#### 185 **2.5- Xylanase action on wheat bran**

186 Wheat bran was washed with water at 70°C with continuous stirring for 60 minutes, then  
187 strained over a 250-micron sieve three times to ensure the removal of any residual starch. The  
188 washed bran was oven-dried overnight at 75°C.

189 A sample of 20.0 g of the washed dried bran was weighed into a flask with 200 mL of citrate/  
190 phosphate buffer at pH 4.5 and placed in a shaking water bath at 50°C. One mL of the  
191 enzyme was added equivalent to 50 mL per kg of dry sample or 500 $\times$  the commercial dosage,  
192 to accelerate changes, after which 10 mL samples of the solution were taken after 0, 30, 60  
193 and 120 minutes and submerged in an ice bath to halt the enzyme activity. The samples were  
194 diluted and filtered over 0.45-micron syringe filters and analysed in the HPAEC system.  
195 Samples were injected manually directly after removal from the ice bath, thus samples  
196 remained cold such that enzyme activity did not resume prior to analysis.

#### 197 **2.6- Enzymatic degradation of XOS standards**

198 Solutions containing a mixture of xylohexaose and xylopentaose standards at 100 mg L<sup>-1</sup>  
199 each were incubated with the endoxylanase in pH 4.5 phosphate/citrate buffer in a water bath  
200 at 50°C. The enzyme was added at a dosage of 50 mL per kg of dry sample. Samples were

201 taken at 10, 20, 40, 60 and 120 minutes, to evaluate the XOS production and degradation over  
202 time. The samples were diluted using phosphate-citrate buffer (at pH 7) and boiled for 20  
203 minutes to deactivate the enzyme permanently to allow queuing in the autosampler without  
204 further enzyme activity, then kept at room temperature until analysis.

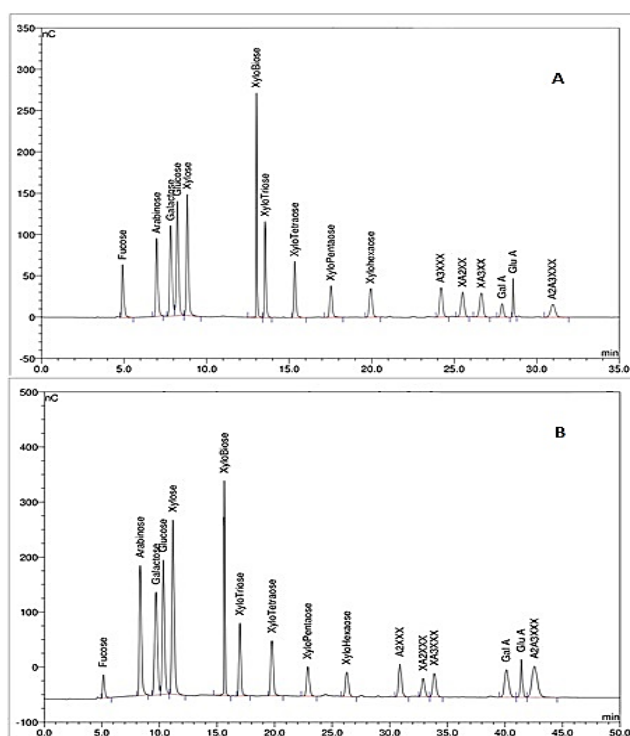
### 205 **3- Results and discussion**

#### 206 **3.1- Chromatography and specificity**

207 Figure 1(a) shows a chromatogram of the standards mixture of the studied analytes, each at a  
208 concentration of 20 mg mL<sup>-1</sup>, obtained using the CarboPac PA200 column. The  
209 chromatographic run time of 35 minutes was sufficient for the elution of all standards. The  
210 baseline was smooth and stable in all the analysed samples, and the gradient elution gave a  
211 high resolution separation and did not affect the baseline. In fact, the linear gradient elution  
212 of the alkaline aqueous solvent not only enhanced the separation of oligosaccharides, it also  
213 increased the capability of the columns used for the separation. The CarboPac PA20 is  
214 commercialised as the column of choice for mono- and disaccharides, but with the applied  
215 conditions the PA20 was also able to separate the oligosaccharides efficiently although over a  
216 longer time, as illustrated in Figure 1(b). The PA200 was used for the remainder of the  
217 current work as it allowed faster run times.

218

219



220

221 *Figure 1 Chromatogram of mono and oligo saccharides mixture using (a) CarboPac PA200, and (b)*  
 222 *CarboPac PA20.*

### 223 3.2- Linearity

224 To assess linearity, calibration curves were plotted using the ratio of the analyte peak area to  
 225 the internal standard peak area against concentrations of different dilutions ( $n = 9$ ) covering  
 226 the range  $1-100 \text{ mg mL}^{-1}$  for monosaccharides and  $1-20 \text{ mg mL}^{-1}$  for XOS, AXOS and uronic  
 227 acids. The correlation coefficient values were acceptable for all the standards and ranged  
 228 between 0.985 and 0.999. The correlation coefficients ( $R^2$ ) are reported in Table 2, along with  
 229 Limits of Detection (LOD) and Quantitation (LOQ).

230

231 *Table 2. The HPAEC method linearity, LOD, LOQ, resolution, and separation efficiency parameters*  
 232 *for the studied monosaccharides, oligosaccharides and uronic acids.*

	R <sup>2</sup>	LOD mg L <sup>-1</sup>	LOQ mg L <sup>-1</sup>	Resolution factor $R_s$	Asymmetry $A_s$	Capacity factor $k'$	Theoretical plates
Arabinose	0.999	0.03	0.08	3.63	1.35	2.676	17620
Galactose	0.996	0.08	0.1	1.71	1.1	3.114	15701
Glucose	0.996	0.08	0.1	2.64	1.08	3.334	18981
Xylose	0.997	0.04	0.1	10.23	1.26	3.649	26455
Xylobiose	0.984	0.001	0.008	26.6	1.1	5.851	1081600
Xylotriose	0.983	0.05	0.1	9.46	1.23	6.132	112710
Xylotetraose	0.981	0.2	0.4	9.15	1.33	7.071	80127
Xylopentaose	0.985	0.3	0.5	8.25	1.09	8.228	69836
Xylohexaose	0.986	0.03	0.1	13.27	1.04	9.5	61511
A3XXX	0.994	0.04	0.08	3.91	1.1	11.737	91312
XA2XXX	0.993	0.01	0.03	3.13	0.95	12.43	82712
XA3XXX	0.990	0.01	0.03	3.69	0.95	13.026	82668
A2A3XXX	0.995	0.08	0.2	23.52	1.05	15.298	57549
Gal A	0.984	0.06	0.2	3.06	1.07	13.684	130671
Glu A	0.997	0.06	0.1	7.47	1.37	14.035	793131

233

234

### 235 **3.3- Limits of detection (LOD) and quantitation (LOQ)**

236 LOD and LOQ measure analytical method sensitivity to low concentrations of analyte. LOD

237 is the lowest concentration detected and LOQ is the minimum quantifiable concentration

238 measured by the method (Uhrovčík, 2014). Signal-to-noise (S/N) ratios of 3:1 and 10:1 were

239 used to define LOD and LOQ, respectively, and were calculated by the Chromeleon®

240 software. The peaks were clear to identify after the dilutions and had acceptable precision.

241 LOD and LOQ values for all the analytes are listed in Table 2. The table shows variation in

242 the detection and quantification limits of the standards, which is a reflection of the variation

243 in the peak heights and areas for the same concentrations, as evident in Figure 1. In general

244 the monosaccharides showed lower detectable concentrations than the oligosaccharides,

245 except for xylobiose which is more readily detected than xylose and gave the lowest values of

246 LOD and LOQ (Alyassin, 2019). However, it was noted that the values of LOD and LOQ are

247 subject to the fitness of the of the PAD; in other words, the gradual recession of the gold  
248 electrode (electrode fouling) can cause loss of detector signal over time, which requires  
249 regular cleaning of the gold electrode.

### 250 **3.4- Accuracy and precision**

251 The accuracy of the method was studied by analysing triplicates of control samples covering  
252 three concentration levels (5, 10, 15 ppm); the results are listed in Table 3 as percentage  
253 recovery. The calculated recoveries for all the studied standards ranged acceptably between  
254 97-103%. The precision of a method reflects the agreement among individual test results.  
255 Intra-day precision (repeatability) was estimated by analysing seven replicates of a control  
256 sample in the same run. Inter-day precision (intermediate precision) was assessed from nine  
257 triplicates over three consecutive days (three runs per day) using the same instrument with  
258 different batches of the mobile phase. Both repeatability and intermediate precision results  
259 are listed in Table 3 as the percentage coefficient of variation (CV %). Both the precision and  
260 the intermediate precision are in acceptable ranges for all the analytes.

261

Table 3. Method accuracy (reported as percentage recovery) and precision (reported as CV%).

		Arabinose	Galactose	Glucose	Xylose	Xylobiose	Xylotriose	Xyloetraose	Xylopentaose	Xylohexaose	A2XXX	XA2XXX	XA3XXX	Gal A	Glu A	A2A3XXX
Recovery %	15 ppm	101.02± 0.64	100.46± 1.46	100.28± 0.82	100.42± 1.2	100.81± 0.78	99.99±1 .23	100.34± 0.31	100.4±0 .86	102.67± 3.2	102.13± 3.33	102.07± 2.42	100.01± 1.12	100.4±1 .02	100.26± 0.41	100.12± 0.6
	10 ppm	101.21± 2.52	100.91± 1.22	102.38± 3.42	99.89±2 .73	101.23± 1.93	103.29± 4.63	99.68±1 .08	101.14± 2.4	100.59± 0.64	99.41±1 .1	101.55± 1.41	99.97±0 .9	99.81±2 .1	101.2±1 .15	100.26± 2.25
	5 ppm	100.19± 3.03	100.5±3 .07	101.95± 2.87	100.09± 0.87	97.7±2. 83	103.91± 4.61	100.2±1 .88	99.6±1. 76	100.08± 0.33	99.57±0 .51	101.33± 3.17	100.79± 2.97	99.55±0 .92	100.74± 2.18	100.07± 1.83
Precision CV%		0.006	0.015	0.008	0.012	0.008	0.012	0.003	0.009	0.031	0.033	0.024	0.011	0.01	0.004	0.006
Intermediate precision CV%	Day 1	0.03	0.017	0.047	0.005	0.014	0.026	0.011	0.002	0.05	0.049	0.018	0.018	0.019	0.017	0.017
	Day 2	0.015	0.014	0.012	0.025	0.01	0.024	0.017	0.015	0.041	0.022	0.004	0.02	0.016	0.003	0.014
	Day 3	0.006	0.015	0.008	0.012	0.008	0.012	0.003	0.009	0.031	0.033	0.024	0.011	0.01	0.004	0.006

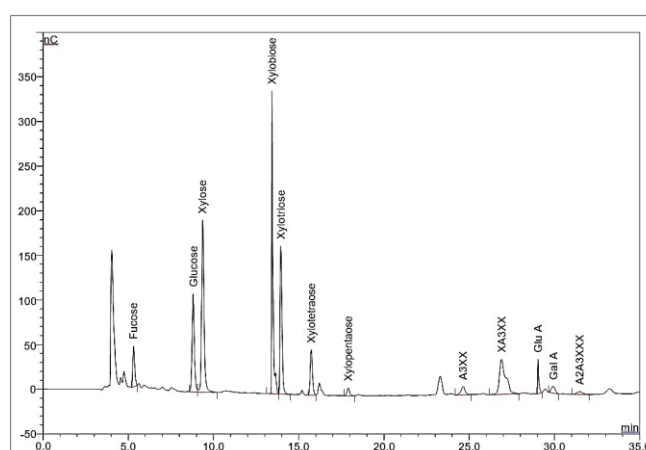
### 263 3.5- System suitability tests

264 The fitness of the chromatography system was estimated by a range of system suitability test  
 265 parameters: Capacity factor (retention factor)  $k'$ , Resolution factor ( $R_s$ ), number of theoretical  
 266 plates (Column efficiency) and Asymmetry ( $A_s$ ), as calculated by the Chromeleon<sup>®</sup> software.  
 267 The results of these parameters for each analyte are listed in Table 2. The values of the  
 268 resolution factor reflect a high-resolution separation of the analytes except for galactose  
 269 where the  $R_s$  was only 1.71. In general, all the calculated parameters gave acceptable values;  
 270 the asymmetry factor was between 0.95 and 1.37, the capacity factor was more than 2 and the  
 271 number of theoretical plates was greater than 15000 for all the analysed standards.

272

### 273 3.6- Results of xylanase treatment of wheat bran

274 The oligosaccharides released from wheat bran by endoxylanase treatment were measured  
 275 and estimated as a percentage of the original wheat bran on a weight basis. Figure 2 shows a  
 276 chromatogram of the released oligosaccharides from wheat bran after 30 minutes of enzyme  
 277 treatment.



278

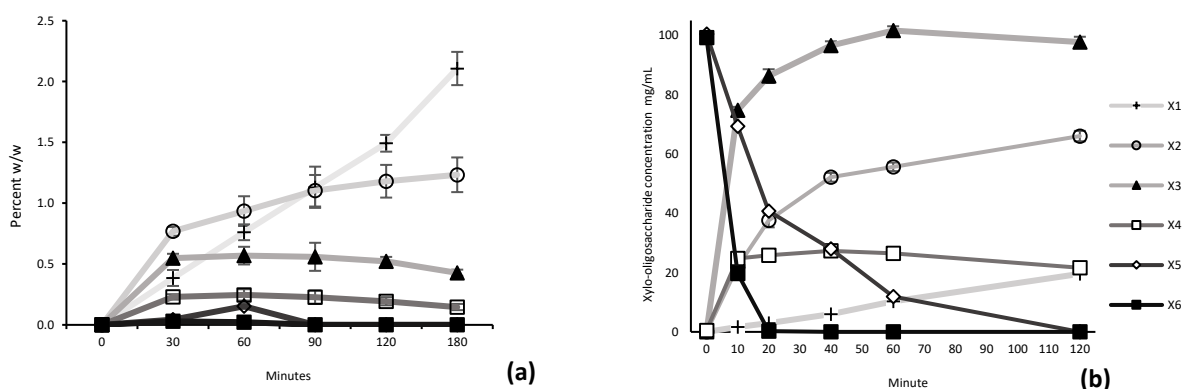
279 *Figure 2 chromatogram of the released mono- and oligosaccharides from wheat bran by xylanase activity using*  
 280 *HPAEC-PAD system with CarboPac PA200 column*

281 Figure 3 (a) illustrates the evolution of X1-6 over time. Clearly xylose increased over time,  
 282 xylobiose (X2) also increased monotonically, but by contrast, X3 and X4, after an initial



283 burst of production, decreased over time as they were further degraded by the xylanase. Small  
 284 amounts of X5 and X6 also appeared briefly but were degraded even more quickly. The  
 285 results indicate a pattern of the creation and degradation of the xylan oligosaccharides as  
 286 initially fragments are released by enzyme action on larger AX polysaccharides, then the  
 287 enzymes turn their action onto the released oligos. Thus the majority of the oligos were  
 288 produced in the first 30-60 minutes, including the brief appearance of X6 and X5 during this  
 289 time. Thereafter, a balance of producing new small oligos (X2) and degrading the larger  
 290 oligos (X3, X4, X5 and X6) becomes evident. The steady increase of X2 during the treatment  
 291 suggests that this endoxylanase cannot act on the disaccharide. On the other hand, the  
 292 increasing amounts of xylose, which is not expected for endoxylanases as they attack the  
 293 middle of xylan chains, could be explained by three hypotheses: endoxylanases could have a  
 294 side activity as exoxylanases; or there could be some contaminating exoxylanase in the  
 295 enzyme preparation.

296



297 *Figure 3.(a) Evolution of XOS from wheat bran over time following xylanase treatment (b) Evolution*  
 298 *of xylo-oligosaccharides following Econase treatment of xylohexaose and xylopentaose standards.*

### 299 **3.7- Results of enzymatic degradation of XOS standards**

300 The method was also applied to follow the degradation kinetics of xylo-oligosaccharide  
301 standards by the xylanase. Figure 3(b) shows the evolution of X1-X4 following treatment of  
302 xylohexaose and xylopentaose (X6 and X5) with endoxylanase. Clearly, the degradation of  
303 X6 is faster than of X5; the enzyme evidently prefers the larger oligosaccharide. The  
304 predominant product is the X3 followed by X2, which agrees with the expectation that  
305 endoxylanases act within the polysaccharide chain; cleavage of an X6 in the middle would  
306 produce two X3s, while cleavage of X5 would produce an X3 and an X2. Significant  
307 amounts of X4 were also produced initially from X6 cleavage, with corresponding X2, and  
308 with the X4 then also slowly degrading further to X2, the enzyme apparently preferring the  
309 X4 as a substrate to the X3, hence the latter only beginning to degrade, and apparently more  
310 slowly, towards the end of the two-hour period. Full understanding of the dynamics  
311 underpinning this evolving profile would require detailed population balance modelling based  
312 on a more extensive data set. Such understanding would enable the XOS with the greatest  
313 prebiotic benefits to be optimised for human or animal nutrition.

314 The appearance of an increasing amount of xylose monomer (X1) suggests that the enzyme  
315 can attack the terminal units of the larger oligos; the degradation of X3 also supports this,  
316 although this is unexpected for this endoxylanase and, as above, may indicate a side activity  
317 or, more likely, some contaminating enzyme. A practical application indicated by the  
318 evolving profile is that using endoxylanases to produce particular oligos such as X2 and X3,  
319 which are believed to have the greatest prebiotic value (Gullón *et al.*, 2008; Van Craeyveld *et*  
320 *al.*, 2008) might be enhanced if performed under a separation system such that the produced  
321 oligos are immediately removed from the enzyme, in order to avoid further degradation and  
322 control the profile of degradation products.



#### 324 **4- Conclusion**

325 This work presents a novel HPAEC-PAD method for rapid and accurate quantification of  
326 cereal monosaccharides, xylo- and arabinoxylo-oligosaccharides and uronic acids. Gradient  
327 elution of the mobile phase allowed high-resolution separation of all the analytes, using both  
328 PA200 and PA20 CarboPac columns. The method is applicable for characterising xylan-  
329 degrading enzymes and for measuring the production of mono- and oligosaccharides in foods  
330 and animal feeds. Application of the method to test endoxylanase activity on wheat bran and  
331 XOS standards revealed dynamic evolution of the XOS profile as the enzyme produces and  
332 then degrades the oligosaccharides to monosaccharide. The ability to measure the range of  
333 mono- and oligosaccharides arising from xylanase activity on cereal feedstocks will enhance  
334 the development and exploitation of enzyme products for food and feed products to enhance  
335 human and animal health.

#### 336 **Conflict of interest**

337 The authors state not having any conflict of interest in the publication of this article.

338

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