

Effect of annealing on structural and thermodynamic properties of ThSiO₄-ErPO₄ xenotime solid solution

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ABSTRACT

The effect of annealing on structural and thermochemical properties of the thorite-xenotime solid solution Th_{1-x}Er_x(SiO₄)_{1-x}(PO₄)_x was assessed. The samples synthesized at low temperatures and stored at room temperature for two years retained their tetragonal structure. This structure was also maintained after heating to 1100 °C. During annealing, the structure lost water and exsolved some thorianite phase. The thermodynamic parameters did not change much after annealing, suggesting that xenotime was not a low temperature metastable phase but rather a stable structure able to withstand elevated temperatures regardless of thorium content. The solid solution exhibited subregular behavior with the Margules function $W(x) = (73.1 \pm 20.1) - (125.7 \pm 49.8) \cdot x$.

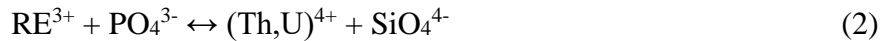
1. INTRODUCTION

Monazite (REPO₄; RE = La to Gd), xenotime (REPO₄; RE = Tb to Lu and Y), and zircon (MSiO₄; M = Zr, Hf, Th, U) are widespread naturally occurring minerals¹⁻⁶ found in granitic and metamorphic rocks.⁷⁻¹¹ These minerals offer great compositional flexibility and can accommodate a wide range of combinations of rare earth elements (RE), natural actinides (AN = U and Th), and several anionic species within their crystal structure. For the geochemical community, owing to the presence of actinides (U, Th), associated daughter elements (Pb) and their high chemical durability, these minerals are often used for geochronology applications (dating methods).¹²⁻²⁰ The ability of these minerals to host various types of cations draws interest for nuclear waste management.^{1,21-27} As a result, these materials have been proposed as a ceramic waste form for the disposal of minor actinides or plutonium resulting from dismantled nuclear weapons and reprocessing of spent nuclear fuel.^{28,29} Both, REPO₄ and MSiO₄ matrices have shown promising properties such as high resistance to aqueous alteration and radiation damage.^{2,26,29-32}

In rare-earth phosphates (REPO₄), the incorporation of tetravalent uranium and thorium into the structure occurs mainly through two different substitution mechanisms. The one most reported is the coupled cationic substitution:



Such substitution was first reported in minerals by Förster⁶ and then confirmed in different synthetic compounds.^{25,33,34} The second mode of incorporation of tetravalent elements into the phosphate minerals is through the formation of solid solution between REPO₄ and ANSiO₄ compounds. This occurs through simultaneous substitution in the cationic and anionic sites:



These substitutions were reported to exist in natural mineral phases.³⁵ One of the first examples of synthetic Th- and U-containing phosphosilicates was reported by McCarthy *et al.*³⁶ In that study, phase-pure RE_{0.7}Th_{0.27}U_{0.03}(PO₄)_{0.7}(SiO₄)_{0.3} (RE = Gd, Nd, Ce, La, Pr, Sm, Y) samples were synthesized using a coprecipitation method. Mesbah *et al.* synthesized Th_xEr_{1-x}(SiO₄)_x(PO₄)_{1-x} samples in the entire compositional range by a hydrothermal method.³⁷ Thermodynamic behavior of this system was not assessed then, despite its importance to nuclear waste applications and hence, in this study we continue to investigate the Th_xEr_{1-x}(SiO₄)_x(PO₄)_{1-x} solid solution from a thermochemical perspective. We also review the structural properties of this system after prolonged storage and heating.

2. MATERIALS AND METHODS

Synthesis

The Th_xEr_{1-x}(SiO₄)_x(PO₄)_{1-x} solid solution series in the entire compositional range (0 ≤ x ≤ 1) were synthesized hydrothermally.³⁷ Th(NO₃)₄·4-5H₂O, ErCl₃·nH₂O, NaOH, NaHCO₃, Na₂SiO₃, H₃PO₄ (all analytical grade supplied by Sigma-Aldrich) were the reactants. For each composition, aqueous solutions containing Er and Th were added dropwise to an anionic solution containing precise amounts of Na₂SiO₃ and H₃PO₄. Then the pH of the solution was raised to 11.3 using NaOH (8M), and finally adjusted to 8.7 by NaHCO₃ buffer. The final mixture was transferred into a teflon-lined acid digestion bomb (Parr) and held for 7 days at 250 °C. The final product was washed twice with water and once with ethanol. The samples were thus stored in airtight containers for 2 years prior to thermodynamic analysis. Appropriate care was taken for handling thorium, which is a long-life α-emitter. The list of samples with their compositions measured by EDX is given in **Table 1**. One sample with composition Th_{0.2}Er_{0.8}(SiO₄)_{0.2}(PO₄)_{0.8} was synthesized separately following the same procedure for the *in situ* PXRD analysis, but the time before the experiment was less than a month.

Table 1. Composition of the Th_xEr_{1-x}(SiO₄)_x(PO₄)_{1-x} samples as reported in ³⁷.

Sample name [#]	x	Th	Er	Si	P	Actual composition of xenotime
10Th	0.1	0.11	0.89	0.14	0.86	Th _{0.11} Er _{0.89} (SiO ₄) _{0.11} (PO ₄) _{0.89}
20Th	0.2	0.19	0.81	0.26	0.74	Th _{0.19} Er _{0.81} (SiO ₄) _{0.19} (PO ₄) _{0.81}
30Th	0.3	0.25	0.75	0.30	0.70	Th _{0.25} Er _{0.75} (SiO ₄) _{0.25} (PO ₄) _{0.75}
40Th	0.4	0.43	0.57	0.47	0.53	Th _{0.43} Er _{0.57} (SiO ₄) _{0.43} (PO ₄) _{0.57}
50Th	0.5	0.44	0.56	0.55	0.45	Th _{0.44} Er _{0.56} (SiO ₄) _{0.44} (PO ₄) _{0.56}
60Th	0.6	0.56	0.44	0.65	0.35	Th _{0.56} Er _{0.44} (SiO ₄) _{0.56} (PO ₄) _{0.44}

70Th	0.7	0.64	0.36	0.73	0.27	Th _{0.64} Er _{0.36} (SiO ₄) _{0.64} (PO ₄) _{0.36}
80Th	0.8	0.76	0.24	0.84	0.16	Th _{0.76} Er _{0.24} (SiO ₄) _{0.76} (PO ₄) _{0.24}
90Th	0.9	0.88	0.12	0.95	0.05	Th _{0.88} Er _{0.11} (SiO ₄) _{0.88} (PO ₄) _{0.11}

[#]The numbers of “xTh” represent the approximate mole fraction of Th in the sample

Powder X-Ray Diffraction (PXRD)

Powder X-ray diffraction (PXRD) was performed on a Bruker AXS-D8 Advance diffractometer (Bruker-AXS, Inc., Billerica, MA) operated at 40 kV accelerating voltage with 40 mA emission current using a copper X-ray target for the initial phase check and to find lattice constants of the final samples. The data were collected from 20 to 80 °2θ using a step size of 0.012 °2θ. The PXRD patterns were further analyzed for the determination of lattice parameters by a whole profile fitting procedure (Jade v6.11, 2002, Materials Data Inc., Livermore, CA).

The *in situ* PXRD experiments were conducted on a separately synthesized Th_{0.2}Er_{0.8}(SiO₄)_{0.2}(PO₄)_{0.8} using a Bruker Model D8 X-ray diffractometer equipped with a curved Ge-monochromator (111), a Cu X-ray source (40 kV, 40 mA), a Lynx Eye position-sensitive detector, and Anton Paar HTK 2000 chamber. The data were collected from 2θ = 5 to 100° using a step size of 0.012° 2θ. Patterns were collected at 100 °C intervals to 1100 °C. They were further analyzed by the Rietveld method with General Structure Analysis System (GSAS) software version II.³⁸ The instrument parameters were obtained using a LaB₆ standard, the background was modelled with a Chebyshev function (8 terms), and the peak profiles were fitted with pseudo-Voigt convolution functions.³⁹ Detailed procedures to analyze the XRD data were described previously elsewhere.^{40,41}

Calorimetry and Thermal Analysis

High temperature oxide melt solution calorimetry was performed using a custom-built Tian-Calvet twin calorimeter. Approximately 5 mg of sample was hand-pressed into a pellet to drop from room temperature into 20 g of molten lead borate (2PbO-B₂O₃ at 800 °C). Oxygen was bubbled (5 mL/min) through the solvent and flushed (70 mL/min) through the gas space above it to enhance dissolution and maintain an oxidizing atmosphere. The heat effect was evaluated using Calisto software by integrating the thermopile signal over time. The methodology adopted in this study was identical to that in prior studies on similar systems.^{31,42–44}

Simultaneous TGA-DSC analyses were performed with a Netzsch STA 449 C instrument coupled with a Micromeritics Cirrus 2 quadrupole mass spectrometer. The samples were annealed in a Pt pan in air from room temperature up to 1000 °C with a heating rate of 10 °C/min. The change in the mass of the sample was monitored and the gases evolved during the heating process were introduced into the ionization chamber of mass spectrometer. The signals were corrected by the reference baselines from runs with empty crucibles under the same experimental conditions. After TGA-DSC experiments, the samples were recovered for additional characterization.

Infrared Spectroscopy

Attenuated total reflectance-Fourier transform infrared (ATR-FTIR) spectra of all the samples were recorded using a Bruker Model Alpha-P IR spectrometer (diamond ATR cell, 4 cm⁻¹ resolution, 400–4000 cm⁻¹).

3. RESULTS AND DISCUSSION

TGA-DSC-MS

TGA-DSC scans and corresponding MS signals for the samples 20Th and 80Th are shown in *Figure 1* (see *Figure 1S* in supplementary information for the rest of the scans). While MS was performed without any calibration and remained qualitative rather than quantitative, we could identify which gases evolved during heating.

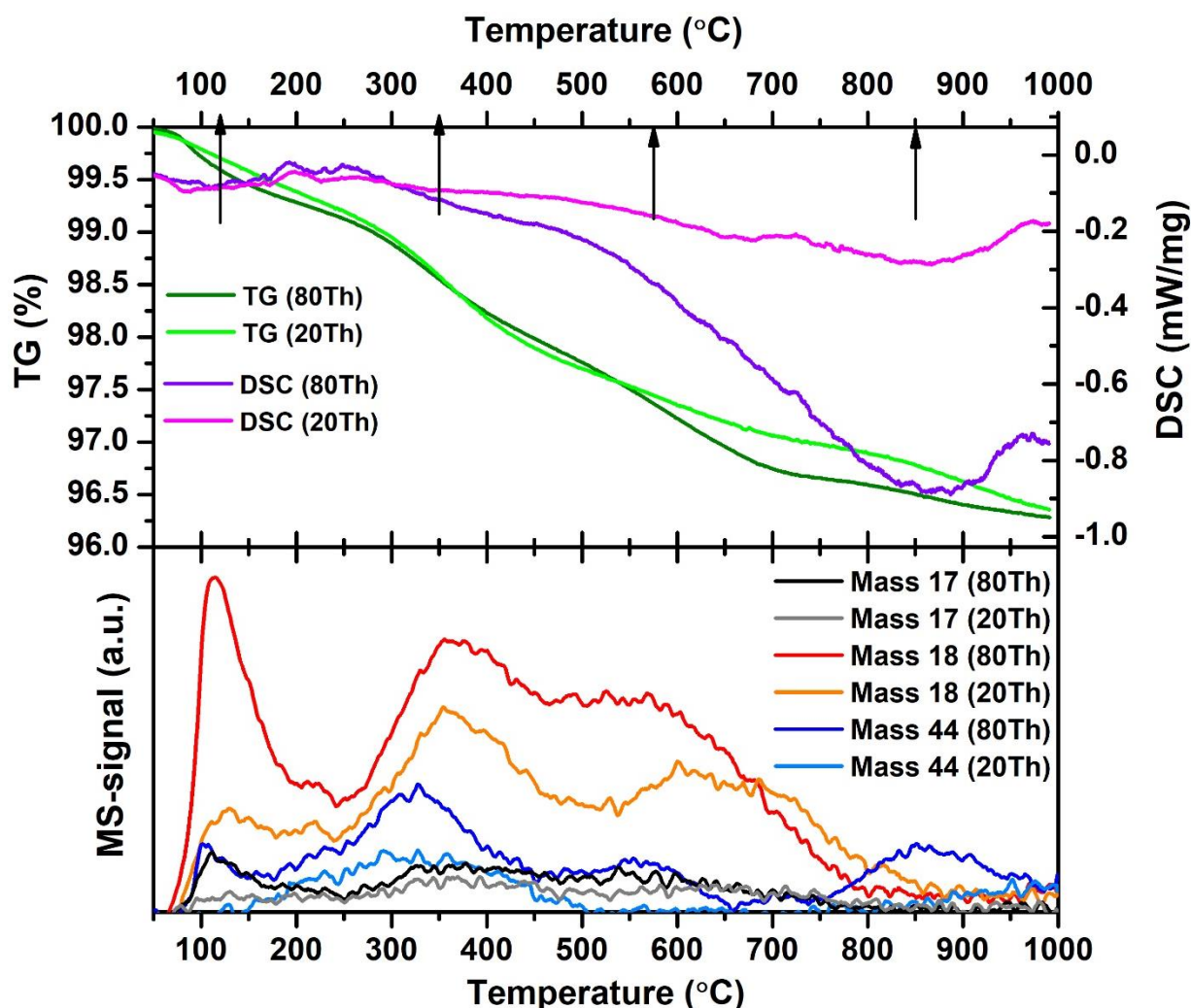


Figure 1. TGA-DSC scans with exothermic direction up (top) and MS signals (bottom) obtained for 20Th and 80Th samples. The arrows point to the temperatures of MS-peaks.

During annealing, the samples experienced a stepwise mass loss of 3-5 wt.% without any significant heat signal at low temperatures, which was surprising considering the coupled results from mass spectrometry showing H₂O loss (signal from mass 18). Other possible species could be NH₃ (mass 17) and CO₂ (mass 44). Water loss is accompanied by heat uptake that is usually well defined in the DSC scans. The apparent weakness of this endotherm might be a result of possible exothermic processes (from crystallization of the secondary phases) occurring simultaneously. Another possible explanation could be the relatively small grain size of the samples that could also affect the desorption energetics and kinetics and move some of the water loss to the broad peaks at higher temperatures (~700 °C). A portion of water present in the samples is the consequence of high surface area leading to

significant surface adsorbed water where SEM of $\text{Th}_x\text{Er}_{1-x}(\text{SiO}_4)_x(\text{PO}_4)_{1-x}$ performed in another study³⁷ revealed the presence of nanometric sized needle-shaped grains (200 - 800 nm in length). The other portion of water which was only removed at higher temperature above 200 °C could be due to confinement inside the crystal structure (along the c-axis channel), which has been demonstrated in a previous structural study on CeSiO_4 and USiO_4 , isostructural to $\text{Th}_x\text{Er}_{1-x}(\text{SiO}_4)_x(\text{PO}_4)_{1-x}$.⁴⁵ The calculated mole fraction of adsorbed water (assuming that the mass loss coming from other species is negligible) varies around 0.5 mole H_2O per mole of sample regardless of composition (see **Table 2**). The suggested presence of small amounts of ammonia and carbonaceous gases could be the result of the low temperature synthesis.

Powder X-Ray Diffraction

The structures of as prepared and post TGA-DSC (annealed at 1000 °C) samples were studied using PXRD. The PXRD patterns of the as-prepared and annealed samples are given in **Figure 2**.

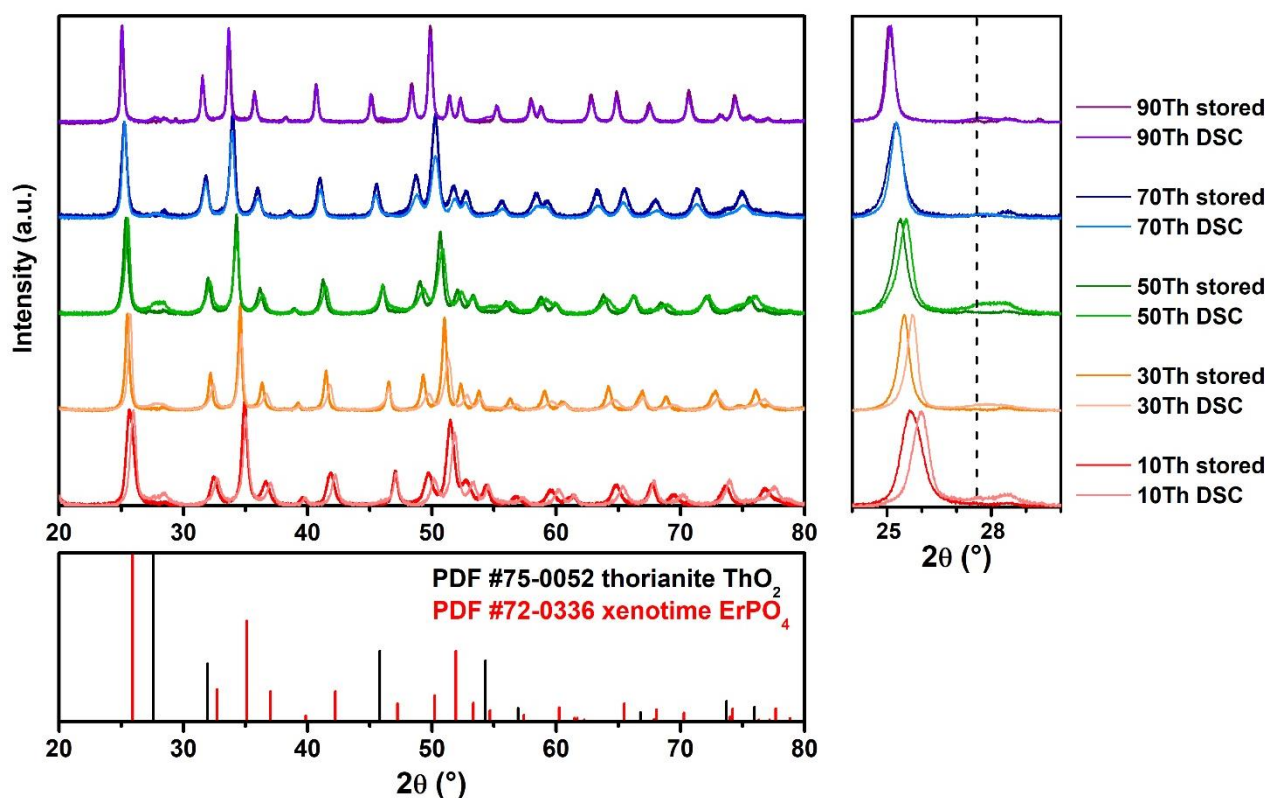


Figure 2. (Top) XRD scans of samples before (as prepared) and after heat treatment (DSC) with the insert of zoomed 24 - 30° 2θ region (dashed line represents reflections assigned to ThO_2). (Bottom) PDFs of the xenotime ErPO_4 and fluorite ThO_2 (thorianite), which is the impurity phase.

For the “stored” samples, the peaks exhibit broadening due to the nanosized character of the materials. In addition, extra reflections were noticeable. First, they could result from the formation of a secondary phase. The PXRD suggests it may be cubic thorianite, ThO_2 . According to a recent study on thorium silicate (ThSiO_4),⁴⁶ thorianite was also observed, as a minor phase, during the synthesis of ThSiO_4 at lower pH. It must be noted that the thorianite phase was not present on the scans reported in the previous work by Mesbah *et al.*³⁷. In the present study, the $\text{Th}_x\text{Er}_{1-x}(\text{SiO}_4)_x(\text{PO}_4)_{1-x}$ samples

were stored for two years prior to the TGA-DSC and high temperature solution calorimetry experiments. Consequently, ThO₂ might have been formed as poorly crystalline material, nevertheless noticeable on “stored” scans and then crystallized and/or coarsened after heating to 1000 °C on “DSC” scans. This is possible according to the equilibrium similar to other silicates.^{44,47}



where thorianite is crystallized and silica remains amorphous that is not sensitive to XRD. The Rietveld refinement of the phase composition resulted in average of ~2-4 wt.% of ThO₂ and up to ~11 wt.% in some samples (see **Table 2**). The obtained values do not correlate with the overall Th-content in the samples from EDX and do not account for all the reflections seen in **Figure 2**. Although they could not be refined well, the unidentified reflections might be attributed to possible solid solution of Er₂O₃ in ThO₂ that would shift the peaks to higher angles. Solid solutions of thoria with rare earth elements are known and have been studied before.^{48,49}

Another possible explanation of the emerging extra reflections at lower angles could come from the ordering of the defects. Although such effects were not discussed in these systems before, several studies discussed superstructure ordering on the anion sublattice (i.e. defect fluorite – pyrochlore – weberite^{50,51} or fluorite – bixbyite⁵²) and the cation sublattice (i.e. spinels⁵³). In the Th-Er xenotime system, the incorporation of Er³⁺ into thorite structure would result in the formation of the oxygen vacancies for charge balance if there was not enough phosphorus in the system. If the sample composition was initially stoichiometric but had exsolved thoria as suggested by PXRD, the remaining xenotime would be Er-enriched, which could be consistent with such possible defect chemistry. Moreover, after the heat treatment, the positions of the main peaks moved to slightly higher angles (smaller lattice parameters). According to a previous study on CeSiO₄, isostructural to Th_xEr_{1-x}(SiO₄)_x(PO₄)_{1-x}, this was partially due to the removal of confined water that led to the contraction of unit cell volume.⁴⁵

The changes in unit cell parameters and volume as a function of Th-content in the samples are reported in **Figure 3**. The unit cell parameters *a* and *c* both decreased linearly with that of the Th-content in both series of samples. However, the parameter *a* changed more steeply in the annealed samples. This resulted in decrease of the unit cell volume of the annealed samples compared to the stored samples. Moreover, this difference only affected samples with low Th-content, becoming almost negligible for Th-content > 0.6. Such behavior in the Th-poor end could reflect defect and PO₄³⁻ polyhedral ordering.

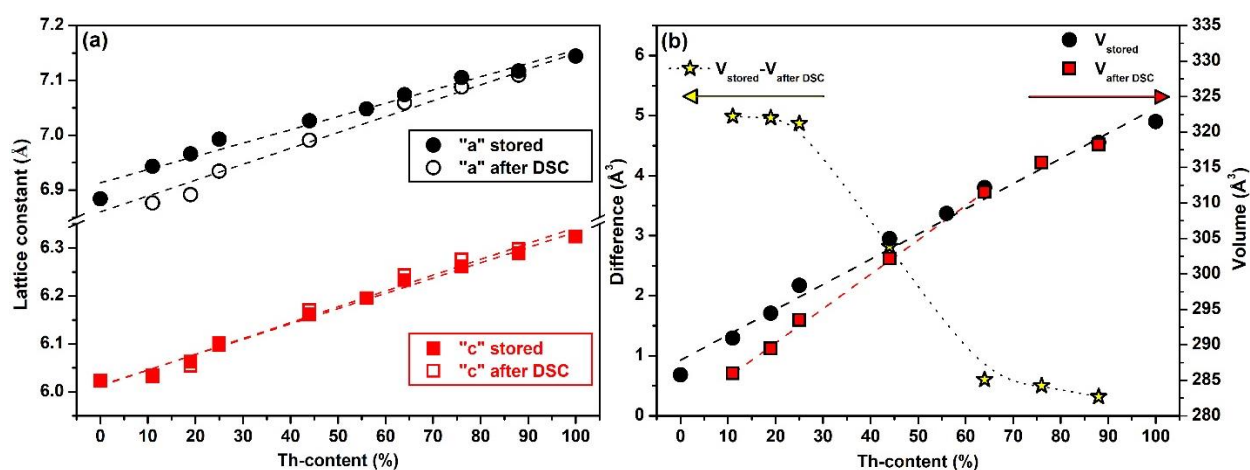


Figure 3. (a) Variation of the unit cell parameters a and c versus the thorium content in the prepared samples before (filled symbols) and after (open symbols) heat treatment at 1000 °C; (b) Variation of the unit cell volume versus the thorium content. The dotted curve was drawn to guide the eye while dashed lines correspond to linear fits of the obtained data. The error bars for this figure are within ± 0.0005 Å and overlap with the symbols, therefore we have omitted them.

Table 2. Extra components in the samples as estimated by TGA and XRD analysis.

Sample name	Water content from TGA	ThO ₂ content from XRD	
		Stored	After heating in DSC
10Th	0.787*	0.017	0.107
20Th	0.503	0.030	0.144
30Th	0.461	0.046	0.199
50Th	0.497	0.071	0.193
70Th	0.501	0.022	0.058
80Th	0.568	0.025	0.139
90Th	0.525	0.089	0.106

* This sample also exhibited large exothermic effect presumably coming from some organic impurities

In situ high temperature PXRD measurements were carried out on a separately synthesized Th_{0.2}Er_{0.8}(SiO₄)_{0.2}(PO₄)_{0.8} sample to determine the structural stability as a function of temperature. (**Figure 4**). **Figure 4** shows that small shoulder peaks appeared around $2\theta = 27.7$ and 46° above 800 °C, indicating the formation of thorianite. This peak due to ThO₂ increased in intensity with increasing temperature and indicates the increase in the crystallinity of ThO₂, which was confirmed by Rietveld refinement of the sample heated at 1100 °C (**Figure 5** and **Figure 6**). At 1100 °C, a new set of diffraction peaks emerged (including the obvious peak at 30°), which could be due to the formation of huttonite, either from the transformation of decomposed thorite or the reaction of ThO₂ with SiO₂. This experiment also showed that there are no secondary phases in the “fresh” samples (as reported in ³⁷) compared to those studied after a prolonged storage time (**Figure 2**).

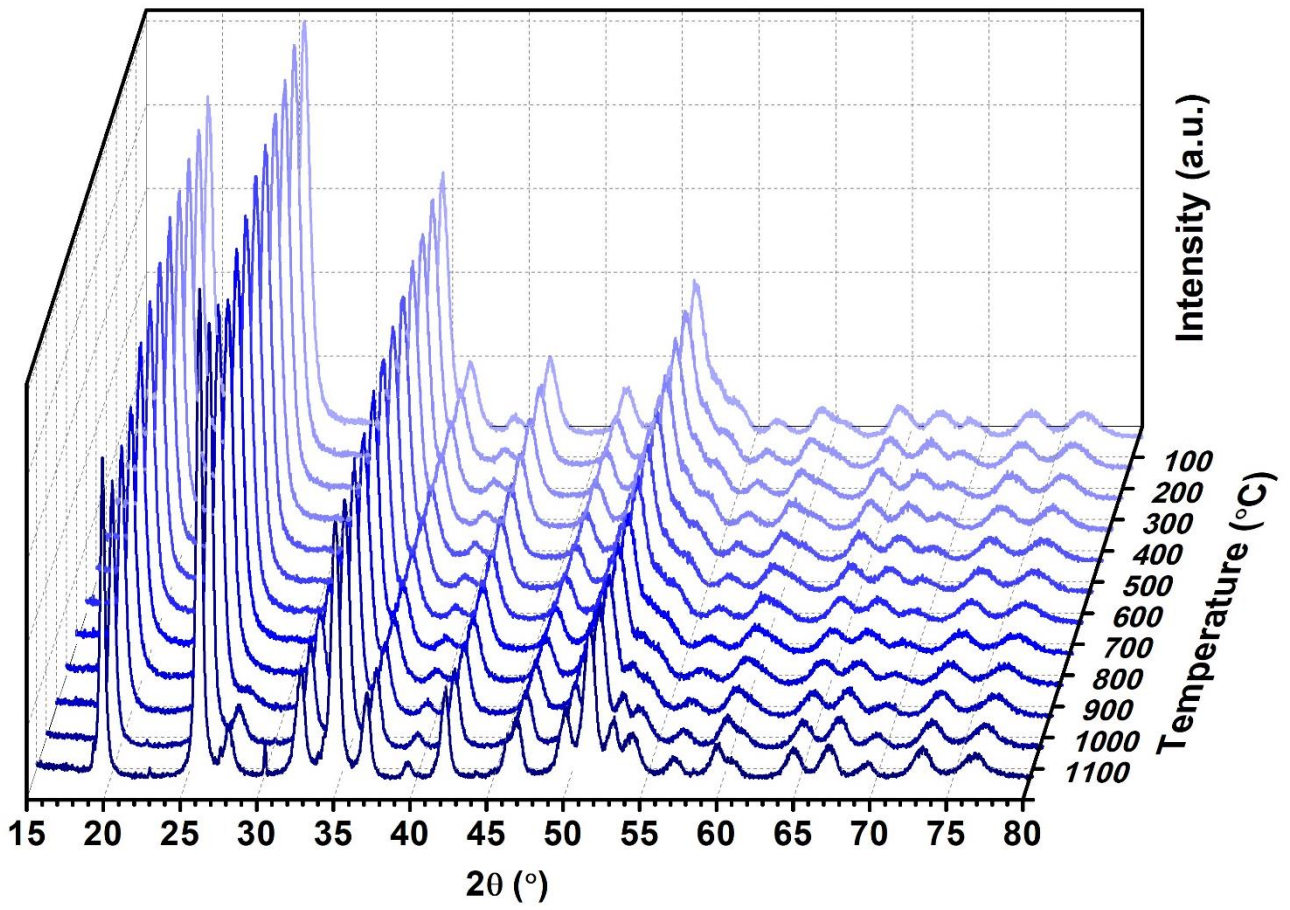


Figure 4. *In situ* PXRD patterns of $\text{Th}_{0.2}\text{Er}_{0.8}(\text{SiO}_4)_{0.2}(\text{PO}_4)_{0.8}$ from 25 to 1100 °C.

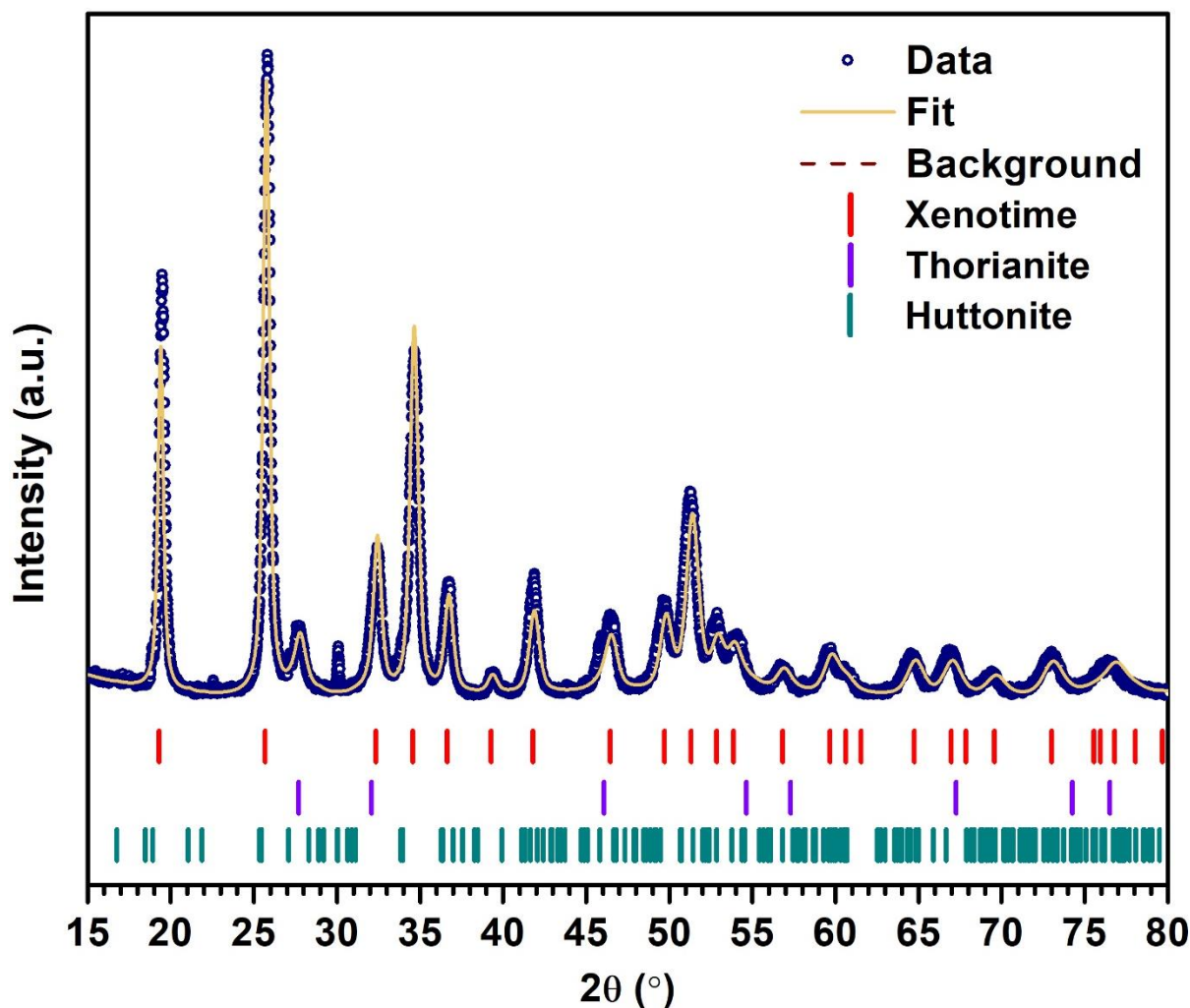


Figure 5. Fitted PXRD pattern of $\text{Th}_{0.2}\text{Er}_{0.8}(\text{SiO}_4)_{0.2}(\text{PO}_4)_{0.8}$ at 1100 °C. Data are shown as open blue circles. The fitting excludes the minor huttonite phase, which was poorly crystallized.

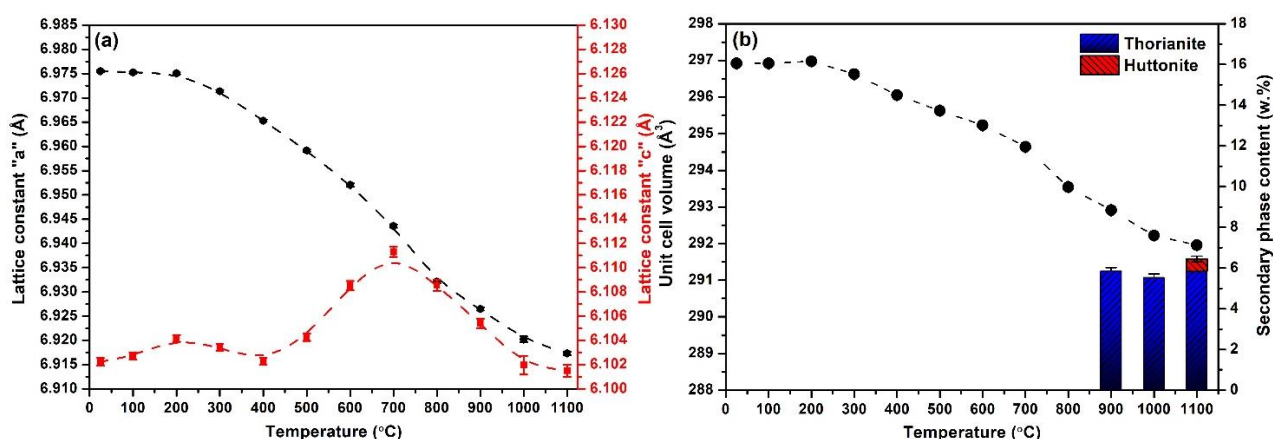


Figure 6. (a) Variation of unit cell parameters for $\text{Th}_{0.2}\text{Er}_{0.8}(\text{SiO}_4)_{0.2}(\text{PO}_4)_{0.8}$; and (b) Variation of unit cell volume and content of secondary phases (ThO_2 and huttonite), as the function of temperature.

Increase in temperature reveals nonlinear and anisotropic behavior of the unit cell parameters (*Figure 6*). The unit cell parameter a remained almost unchanged until 200 °C, then decreased, while the parameter c expanded until 700 °C, then decreased at high temperatures. Similar nonlinear thermal

behavior was reported for CeSiO_4 by Strzelecki *et al.*,⁴⁵ which has a lattice contraction in the a -(b -) axis that was attributed to the removal of confined water from the [001] channels. This finding also agrees with the TG-DSC-MS data (**Figure 1**) where the evolution of several gases is reported. This leads to lattice parameter “ c ” expansion and contraction. The overall contraction of the unit cell is possibly a consequence of material sintering upon heating. Similar to this work, previous studies also reported the decomposition of xenotime (zircon) phase into a fluorite phase.^{45,54}

Infrared Spectra

Solid-state ATR-FTIR spectra before and after DSC for the sample 30Th are presented in **Figure 7**.

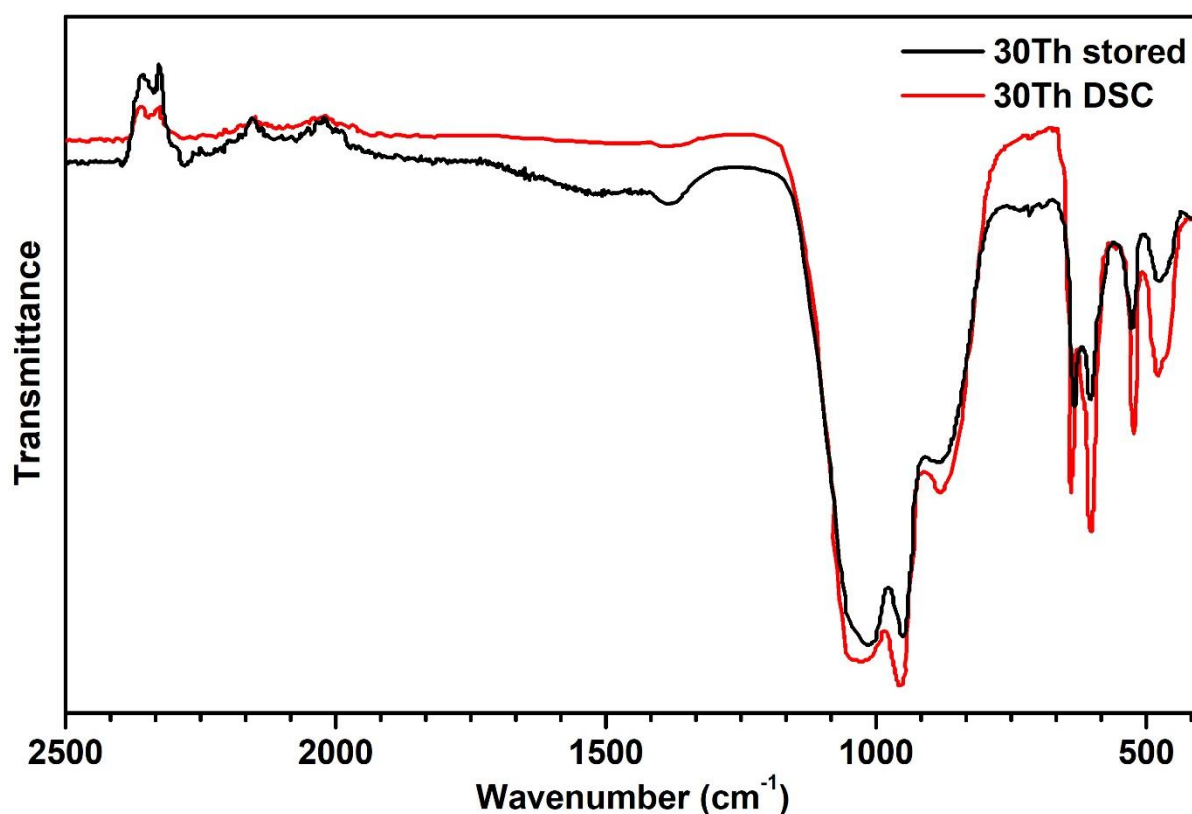


Figure 7. Solid-state ATR-FTIR spectra of sample $\text{Th}_{0.3}\text{Er}_{0.7}(\text{SiO}_4)_{0.3}(\text{PO}_4)_{0.7}$ before and after DSC.

The bands associated with water ($1400 - 2100 \text{ cm}^{-1}$) and carbonate ($2200 - 2400 \text{ cm}^{-1}$) are smaller after the heat treatment, consistent with degassing upon heating. The PO_4^{3-} and SiO_4^{4-} bands ($700 - 1200 \text{ cm}^{-1}$) are larger and some of their features (850 cm^{-1} and 1050 cm^{-1}) are sharper. This may imply that local ordering of PO_4^{3-} and SiO_4^{4-} polyhedra increases after heat treatment. It was shown in the previous study that the shape of these features changes with increase in Th-content³⁷.

High Temperature Oxide Melt Solution Calorimetry

The enthalpies of drop solution (ΔH_{ds}) of the stored and annealed samples are given in **Table 3**. As these samples contain both adsorbed water and some oxide impurities, their amounts have been accounted for in the thermochemical cycle (see **Table 4** for the details of correction). The corrected

values are also given in **Table 3** along with the calculated values of the enthalpies of mixing (ΔH_{mix}) and formation from oxides ($\Delta H_{\text{f,ox}}$). The measured values are plotted in **Figure 8** along with those of the stable zircon-type structure end members, xenotime ErPO_4 and thorite ThSiO_4 .

Table 3. Solution calorimetric data for the samples before and after DSC: enthalpy of drop solution as measured (ΔH_{ds}), enthalpy of drop solution corrected for water (ΔH_{ds}^* (stored)), enthalpy of drop solution corrected for the presence of ThO_2 (ΔH_{ds}^* (DSC)), enthalpy of mixing (ΔH_{mix}) and enthalpy of formation from oxides ($\Delta H_{\text{f,ox}}$).

Sample name	Before DSC				After DSC			
	ΔH_{ds} (stored) kJ/mol	ΔH_{ds}^* (stored) kJ/mol	ΔH_{mix} (stored) kJ/mol	$\Delta H_{\text{f,ox}}$ (stored) kJ/mol	ΔH_{ds} (DSC) kJ/mol	ΔH_{ds}^* (DSC) kJ/mol	ΔH_{mix} (DSC) kJ/mol	$\Delta H_{\text{f,ox}}$ (DSC) kJ/mol
ErPO_4	129.85 [§]	-	-	-275.6 ± 1.9 ^{§§}	129.85	129.85	0	-275.6 ± 1.9
Th10	160.10 ± 1.65(7)	117.60 ± 1.65	15.0 ± 2.4	-231.0 ± 5.6	142.21 ± 1.18(2)	131.72 ± 1.18	0.8 ± 2.1	-245.2 ± 5.4
Th20	186.28 ± 0.42(6)	140.50 ± 0.42	-6.0 ± 2.4	-230.4 ± 5.1	151.12 ± 2.32(2)	136.98 ± 2.32	-2.5 ± 3.3	-226.9 ± 5.6
Th30	172.26 ± 1.98(6)	132.14 ± 1.98	3.9 ± 3.3	-204.5 ± 5.3	150.06 ± 1.70(2)	130.55 ± 1.70	5.4 ± 3.2	-202.9 ± 5.2
Th50	176.79 ± 1.12(6)	129.91 ± 1.12	10.7 ± 3.8	-146.4 ± 4.5	154.91 ± 2.01(2)	135.93 ± 2.01	4.7 ± 4.1	-152.4 ± 4.8
Th70	181.64 ± 0.66(6)	141.88 ± 0.66	3.7 ± 4.4	-99.6 ± 3.7	150.17 ± 0.99(2)	144.52 ± 0.99	1.0 ± 4.4	-102.3 ± 3.8
Th80	202.18 ± 0.40(5)	154.38 ± 0.40	-1.8 ± 4.7	-72.8 ± 3.2	179.22 ± 2.41(3)	165.60 ± 2.41	-17.1 ± 5.3	-88.1 ± 4.0
Th90	204.08 ± 1.55(6) [#]	154.40 ± 1.55	-2.9 ± 5.3	-41.6 ± 3.0	174.14 ± 1.96(3)	163.77 ± 1.96	-12.3 ± 5.4	-51.0 ± 3.2
ThSiO_4	154.40 ± 5.4 ^{§§}	-	-	-6.4 ± 5.7 ^{§§}	154.40 ± 5.40	-	0	-6.4 ± 5.7

[§] values, corrected for water (as is) and ThO_2 (after DSC) content

[#] this value might not reflect the general trend due to the presence of possible impurities

^{§§} This value is synthetic as it was back-calculated from the enthalpy of formation (-275.6 ± 1.9 kJ/mol⁵⁵)

The remaining small differences, after correction for water and impurity phases, obtained between stored and annealed samples could arise from a combination of other effects, such as the slight grain growth and/or ordering of defects either from charge balance or exsolution of ThO_2 . However, the overall heat effect of dissolution was not strongly affected by heating to 1000 °C in DSC and the values for annealed and stored samples lie within likely experimental error, especially when one considers possible changes in composition and exsolution in addition to the statistical error of the calorimetric measurements. Despite these small differences, we can state that the thorite-xenotime solid solution was stable with respect to binary oxides but showed a complex (nominally subregular) enthalpy of mixing.

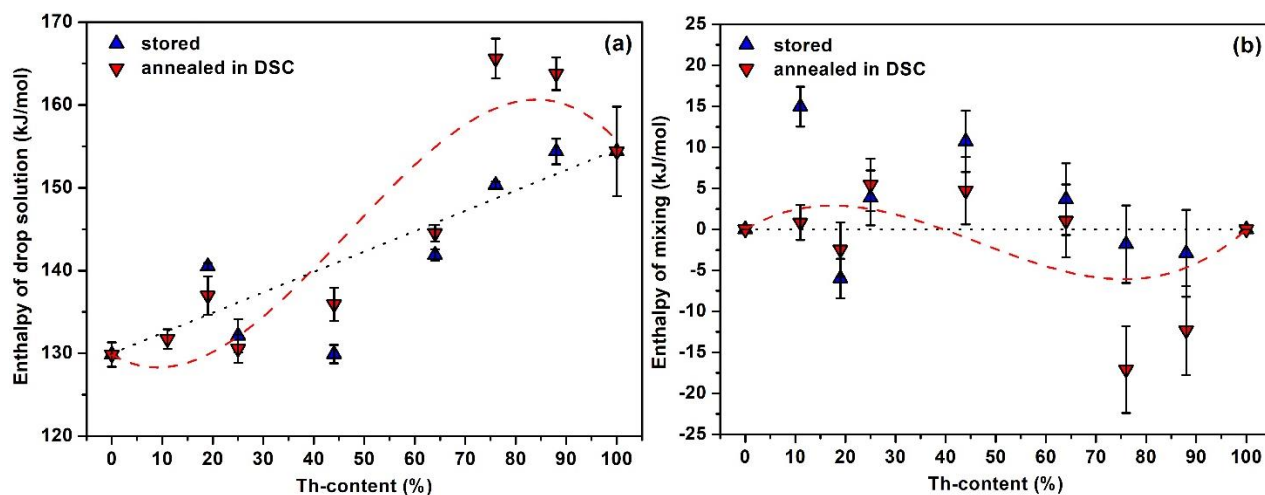


Figure 8. (a) Enthalpy of drop solution of stored samples and samples after DSC. (b) Enthalpy of mixing of the stored samples and samples after DSC. Dashed curves represent polynomial fits using the whole set of data. Dotted lines represent zero heat of mixing.

Fitting both series of data together requires the subregular solution model. Heats of mixing are slightly endothermic on the thorium-depleted side and slightly exothermic on the thorium-enriched side. The interaction is not large. Indeed, mixing enthalpies are mainly less than 15 kJ/mol in magnitude. Thus, there is a little driving force for exsolution or ternary phase formation and the solid solutions can be viewed as continuous at all accessible temperatures. Margules parameters can be estimated from the fitted polynomial function:

$$\Delta H_{mix} = W(x) \cdot x \cdot (1 - x) = (W_1 \cdot (1 - x) + W_2 \cdot x) \cdot x \cdot (1 - x), \quad (4)$$

from which $W_1 = 73.1 \pm 20.1$ kJ/mol and $W_2 = -52.6 \pm 45.6$ kJ/mol and the overall Margules function is:

$$W(x) = (73.1 \pm 20.1) - (125.7 \pm 49.8) \cdot x \quad (5)$$

This complex energetic behavior may reflect the simultaneous substitution of silicon and phosphorus and of thorium and erbium on different sites in the crystal structure and possible short-range order as observed previously by Mesbah *et al.*³⁷ Indeed, it has been shown that the Th-O distances do not evolve in the same way as the Er-O distances in the thorite-xenotime solid solution.

Table 4. Thermochemical cycle used to calculate water correction for the enthalpies of drop solution and for the calculation of the enthalpy of formation from oxides.

Reaction	Enthalpy, kJ/mol
$(\text{ThSiO}_4)_x(\text{ErPO}_4)_{1-x}(\text{s},25) \rightarrow$ $\rightarrow x(\text{ThO}_2(\text{sln},800) + \text{SiO}_2(\text{sln},800)) + \frac{(1-x)}{2}(\text{Er}_2\text{O}_3(\text{sln},800) + \text{P}_2\text{O}_5(\text{sln},800))$	ΔH_{ds} (see Table 3)
$\text{ThO}_2(\text{s},25) \rightarrow \text{ThO}_2(\text{sln},800)$	$\Delta H_{ds}(\text{ThO}_2) = 98.1 \pm 1.7^{56}$
$\text{SiO}_2(\text{s},25) \rightarrow \text{SiO}_2(\text{sln},800)$	$\Delta H_{ds}(\text{SiO}_2) = 47.9 \pm 0.6^{57}$
$\text{Er}_2\text{O}_3(\text{s},25) \rightarrow \text{Er}_2\text{O}_3(\text{sln},800)$	$\Delta H_{ds}(\text{Er}_2\text{O}_3) = 50.6 \pm 0.4^{58}$
$\text{P}_2\text{O}_5(\text{s},25) \rightarrow \text{P}_2\text{O}_5(\text{sln},800)$	$\Delta H_{ds}(\text{P}_2\text{O}_5) = -342.1 \pm 7.9^{59}$
$\text{H}_2\text{O}(\text{l},25) \rightarrow \text{H}_2\text{O}(\text{g},800)$	$\Delta H_{heat} = 73.2^{60}$
$x(\text{ThO}_2(\text{s},25) + \text{SiO}_2(\text{s},25)) + \frac{(1-x)}{2}(\text{Er}_2\text{O}_3(\text{s},25) + \text{P}_2\text{O}_5(\text{s},25)) \rightarrow (\text{ThSiO}_4)_x(\text{ErPO}_4)_{1-x}(\text{s},25)$	$\Delta H_{f,ox}$ (see Table 3)
Correction for water:	
	$\Delta H_{ds}^* = \Delta H_{ds} - n \times \Delta H_{heat}$
Enthalpy of formation from oxides:	
	$\Delta H_{f,ox} = -\Delta H_{ds}^* + x \times [\Delta H_{ds}(\text{ThO}_2) + \Delta H_{ds}(\text{SiO}_2)] + \frac{(1-x)}{2} \times [\Delta H_{ds}(\text{Er}_2\text{O}_3) + \Delta H_{ds}(\text{P}_2\text{O}_5)]$
Enthalpy of mixing:	
	$\Delta H_{mix} = -\Delta H_{ds}^* + x \times \Delta H_{ds}(\text{ThSiO}_4, \text{thorite}) + (1-x)\Delta H_{ds}(\text{ErPO}_4)$

Enthalpy of formation from oxides was also calculated through a thermodynamic cycle and the resulting values are given in **Table 3** and plotted in **Figure 9**.

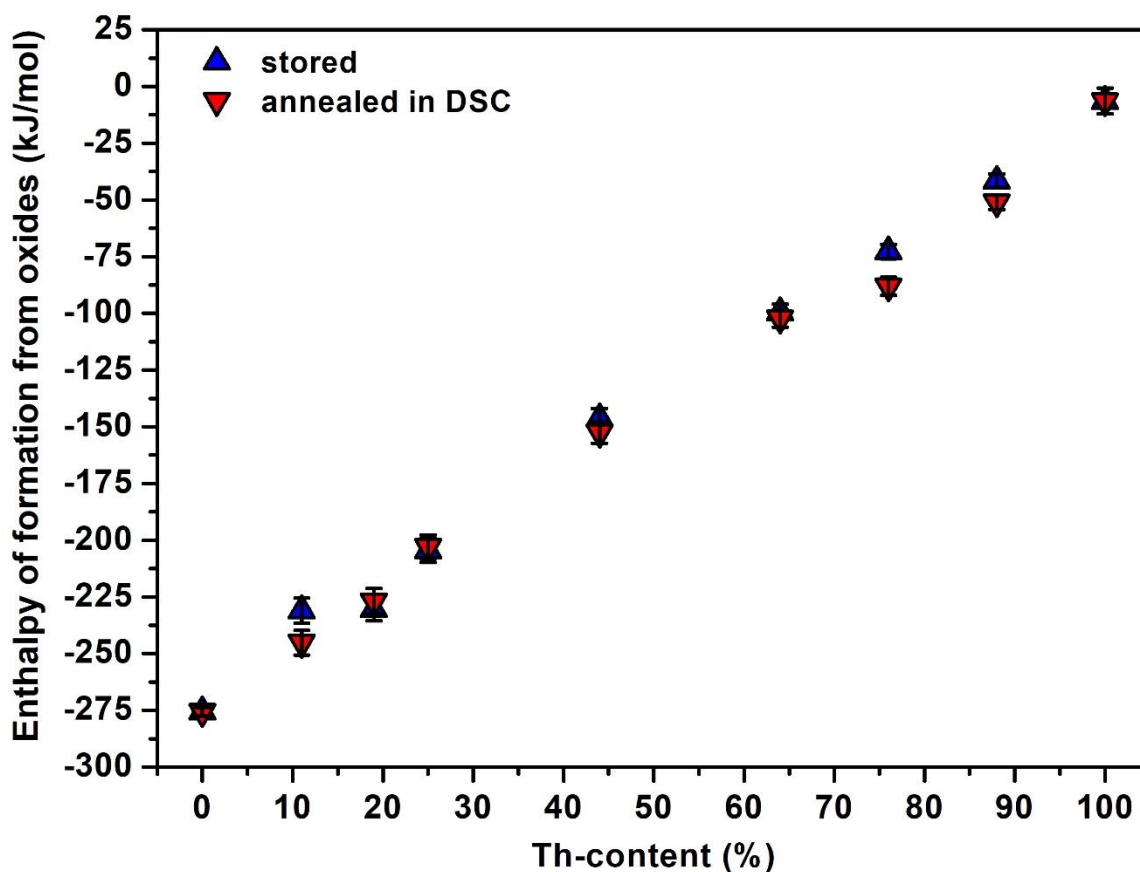


Figure 9. Enthalpy of formation from oxides before and after DSC.

The approximately linear trend in *Figure 9* indicates that the small mixing enthalpies are masked by the large approximately linear destabilization with increasing Th-content. This destabilization reflects the greater stability of the phosphate endmember compared to the silicate.

4. CONCLUSION

The non-linear unit cell volume expansion is a feature of the zircon-type structure shown for several similar systems. It is also common that upon heating, such materials mainly maintain the $I4_1/amd$ symmetry, but after 700 °C, the fluorite phase can evolve. The $\text{ThSiO}_4\text{-ErPO}_4$ system forms a complete solid solution with small, but complex deviations from ideal mixing. This solid solution is predicted to be thermodynamically stable with respect to binary oxides with little driving force for either exsolution or intermediate compound formation, which is essential for a ceramic nuclear waste form. ErPO_4 is energetically more stable relative to oxide endmembers than ThSiO_4 substantially, resulting in an almost linear trend in enthalpy of formation versus thorianite content.

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SUPPORTING INFORMATION

TGA-DSC scans of the samples studied in this work.

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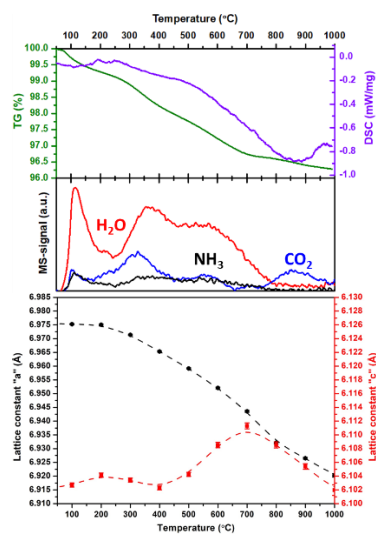
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For Table of Contents Only



Synopsis

This paper is a complementary study to the one published in 2016 on thorium incorporation into zircon structure. It discusses effects of long-term storage and annealing on structure and thermodynamic properties of the mineral form doped with radioactive element. This is especially important in terms of the nuclear waste storage applications and understanding the durability of mineral structures in harsh environment of radioactivity.